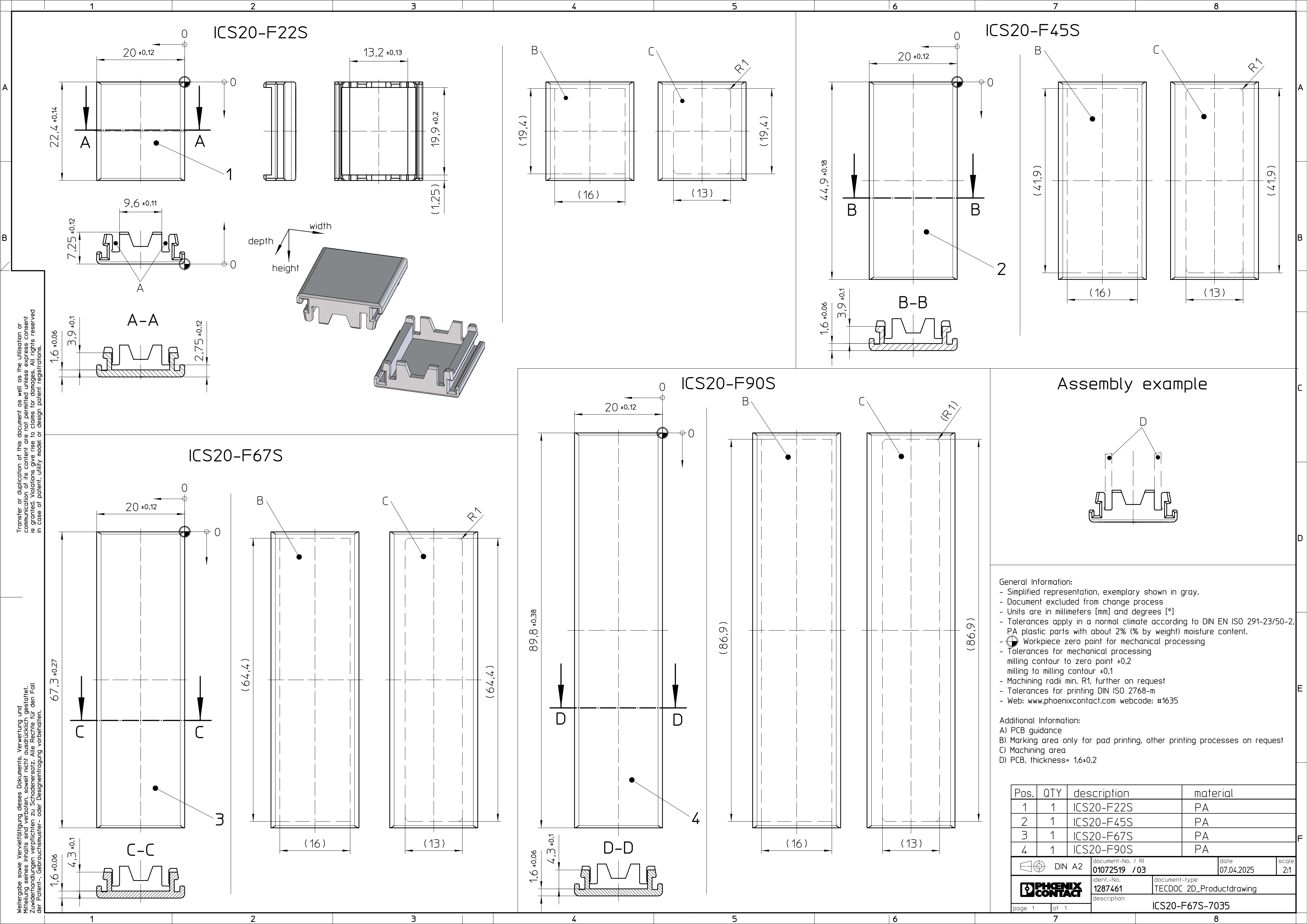




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General Information:

- Simplified representation, exemplary shown in gray.
- Document excluded from change process
- Units are in millimeters [mm] and degrees [°]
- Tolerances apply in a normal climate according to DIN EN ISO 291-23/50-2, PA plastic parts with about 2% (% by weight) moisture content.
- Workpiece zero point for mechanical processing
- Tolerances for mechanical processing
 - milling contour to zero point ±0,2
 - milling to milling contour ±0,1
- Machining radii min. R1, further on request
- Tolerances for printing DIN ISO 2768-m
- Web: www.phoenixcontact.com webcode: #1635

Additional Information:

A) PCB guidance

B) Marking area only for pad printing, other printing processes on request

C) Machining area

D) PCB, thickness= 1,6±0,2

Pos.	QTY	description	material
1	1	ICS20-F22S	PA
2	1	ICS20-F45S	PA
3	1	ICS20-F67S	PA
4	1	ICS20-F90S	PA

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