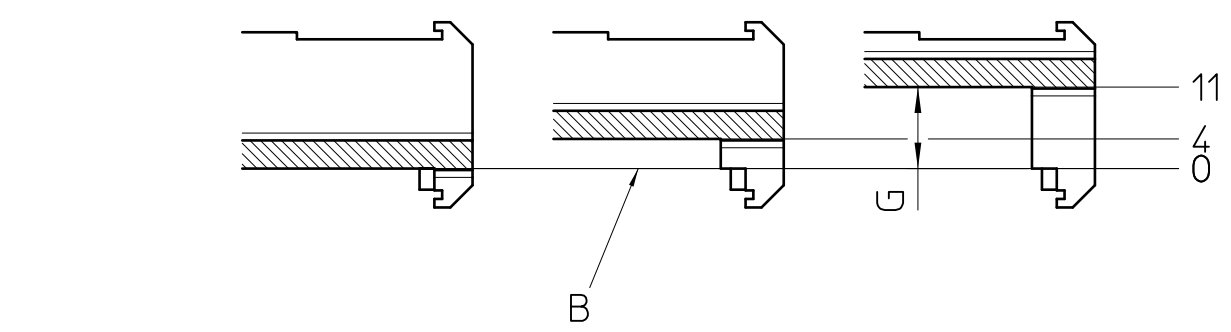


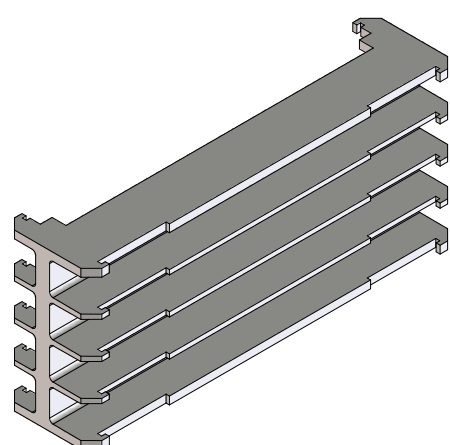
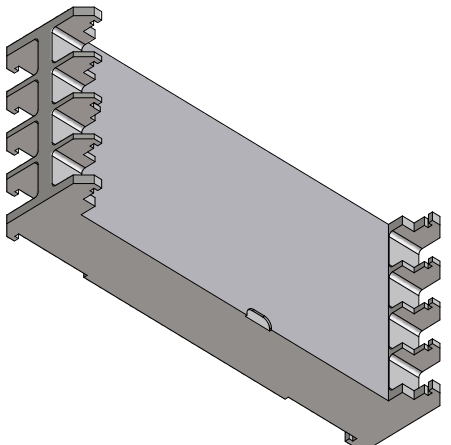
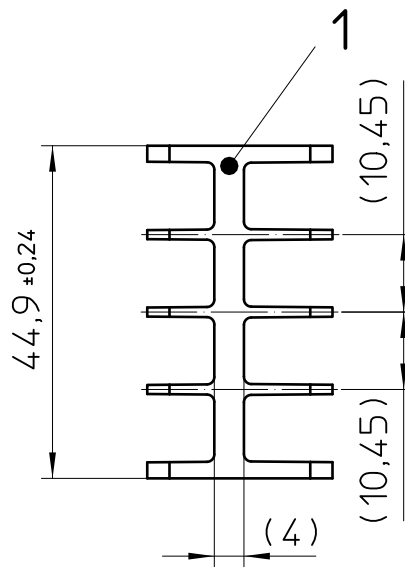
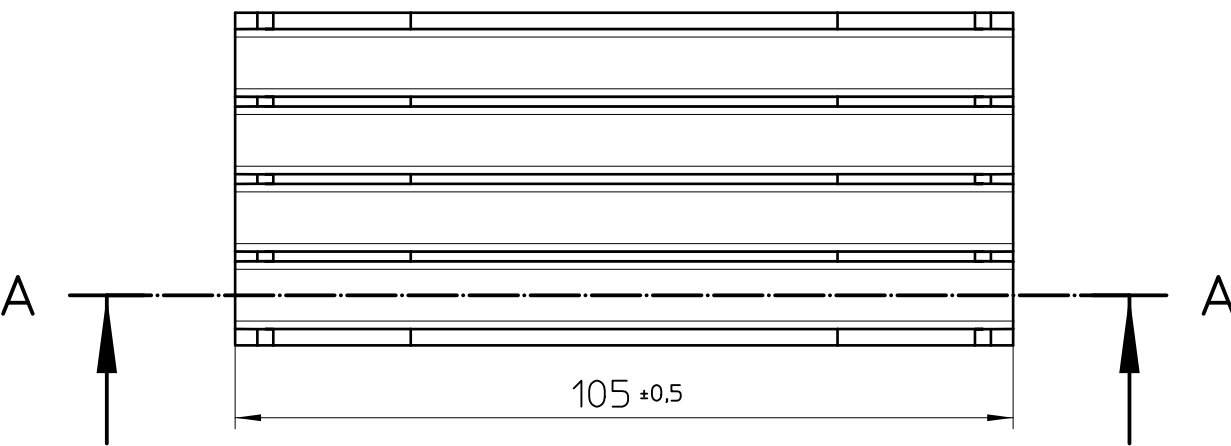
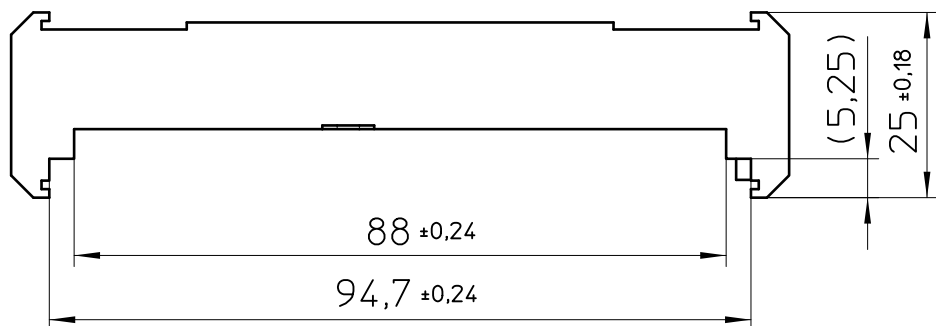
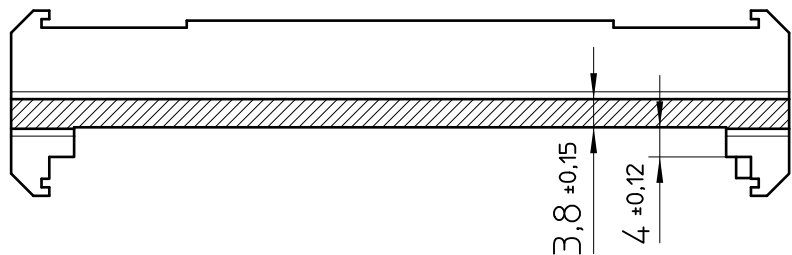
Transfer or duplication of this document as well as the utilisation or communication of its content are not permitted unless express consent is granted. Violations give rise to claims for damages. All rights reserved in case of patent, utility model or design patent registrations. Tolerance specifications do not include clearances inherent in the design.

Weitergabe sowie Vervielfältigung dieses Dokuments, Verwertung und Mitteilung seines Inhalts sind verboten, soweit nicht ausdrücklich gestattet. Zuwiderhandlungen verpflichten zu Schadenersatz. Alle Rechte für den Fall der Patent-, Gebrauchsmuster- oder Designeintragung vorbehalten. Bauartbedingtes Spiel ist in den Toleranzangaben nicht berücksichtigt.

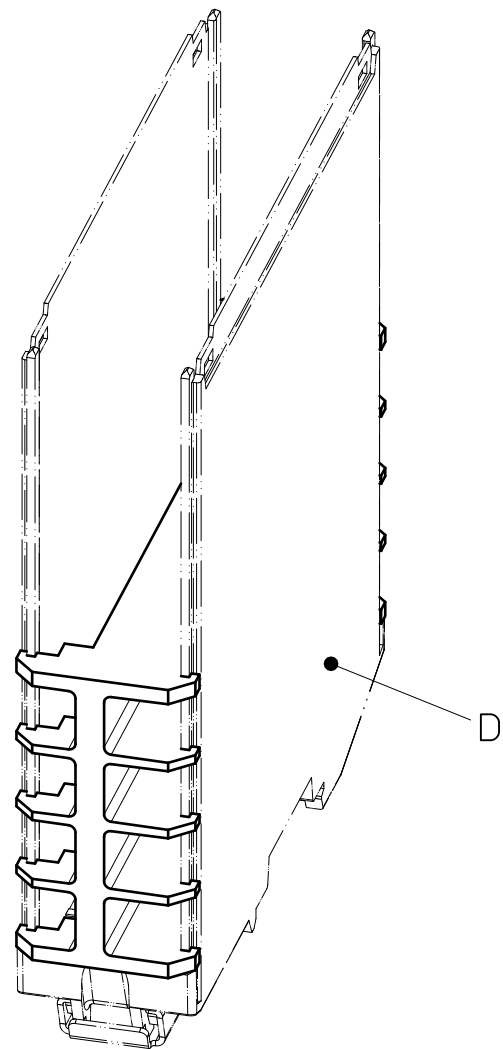
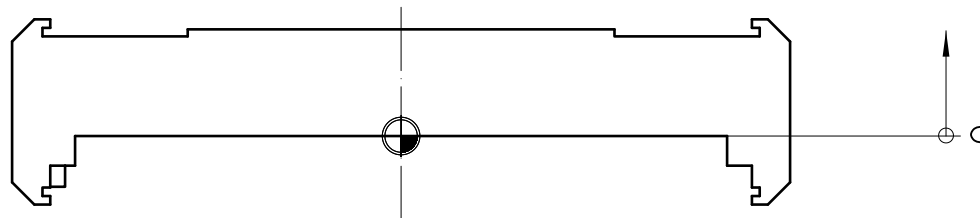
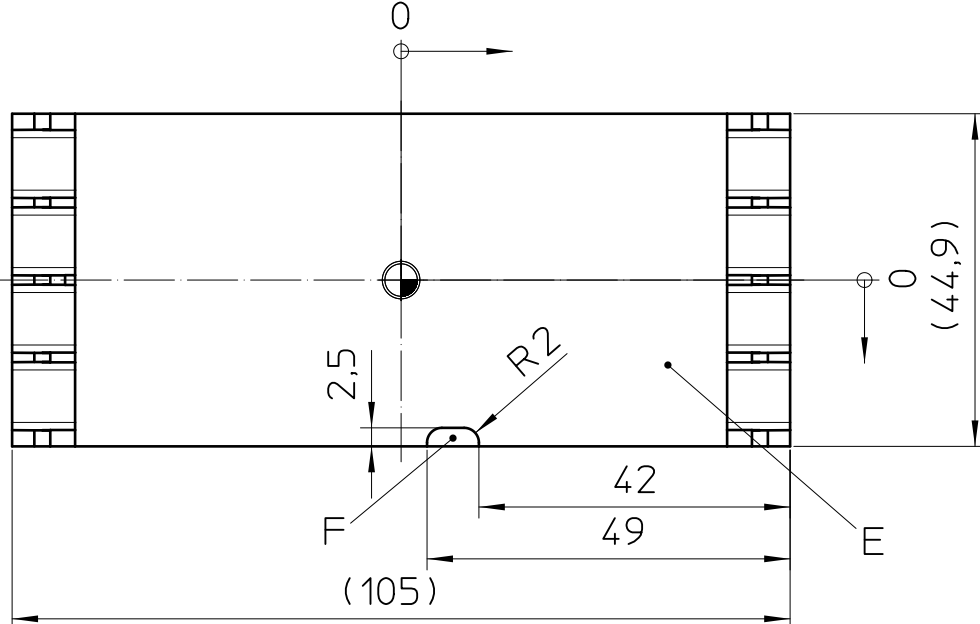
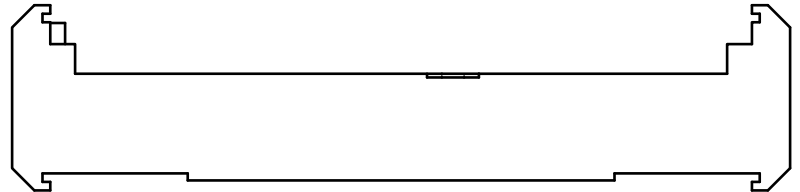
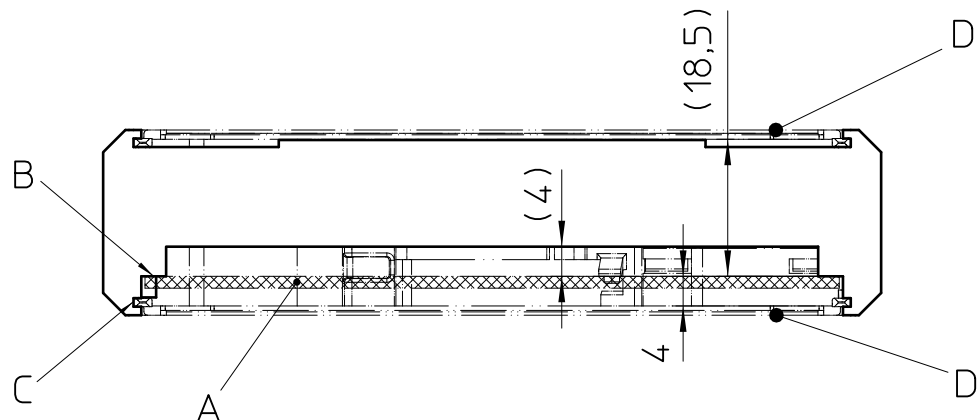
Visualisation example for adjustable Heatsink-Base



A-A



Application example



General Information:

- Simplified representation
- Document excluded from change process
- Dimensions in millimeters [mm] and degrees [°]
- Tolerances apply in a normal climate according to DIN EN ISO 291-23/50-2
- Tolerances for machining process, from milling to milling contour ±0,1 from zero point to milling contour ±0,2 roughness Rz<6,3µm, on heat junction spots flatness <0,1mm, on heat junction spots
- Machining radii min. R3, further on request
- Further machinings on request
- Web: www.phoenixcontact.com

Additional Information:

- A) PCB t=1,6±0,2
- B) Support area for PCB
- C) Guidance for Housing
- D) Housing ICS25-B122...
- E) Heat junction area, additional machining possible
- F) Cutout for TBUS8
- G) Customer specific dimension between 0 and 11 mm possible. Please contact our Services Center

Pos.	QTY	Description	Material	Surface
1	1	HEATSINK	Al	anodized

	DIN A2	document-no. / ri article-no.		scale	- Simplified representation - Document excluded from change process - Linear dimensions [mm]
		01393527 / 03	1328714	1:1	
		date	document-type		
		03.09.2025	TECDOC 2D_Productdrawing		
		description			
page 1 of 1		ICE25-R100X45-A1			