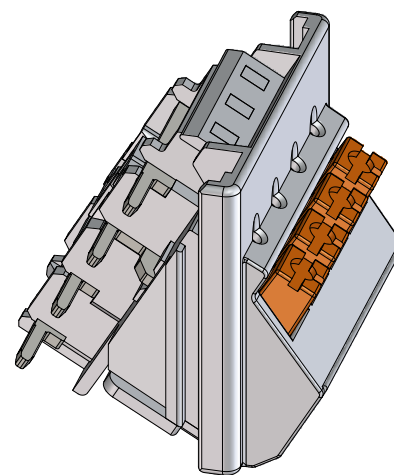
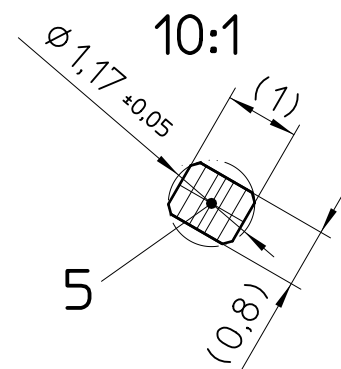
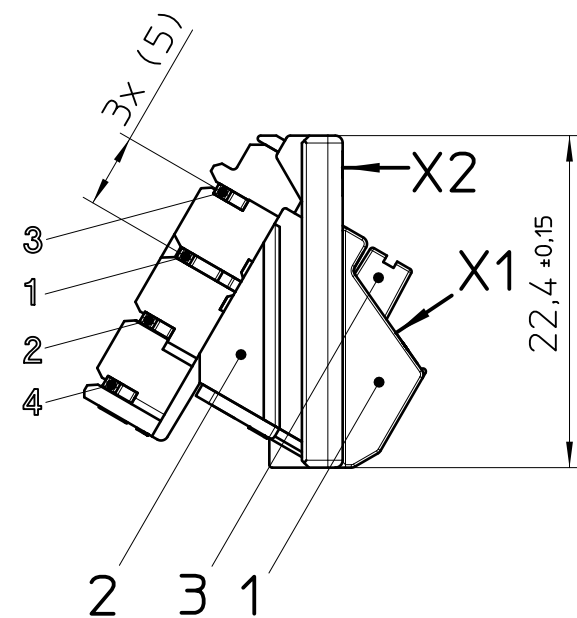
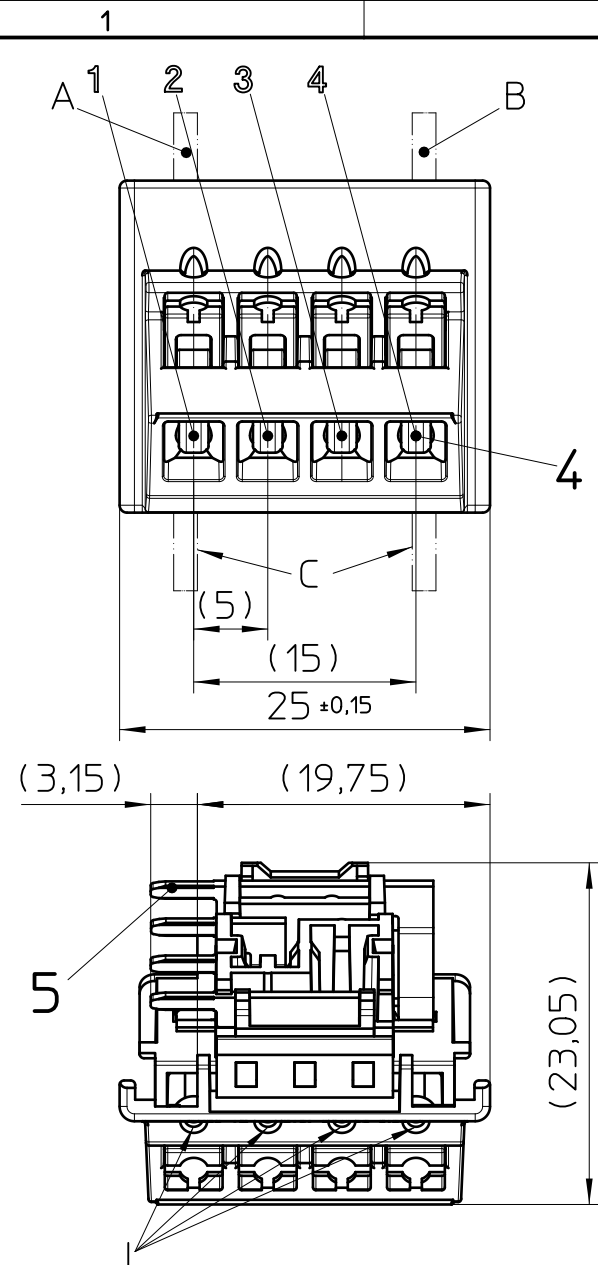
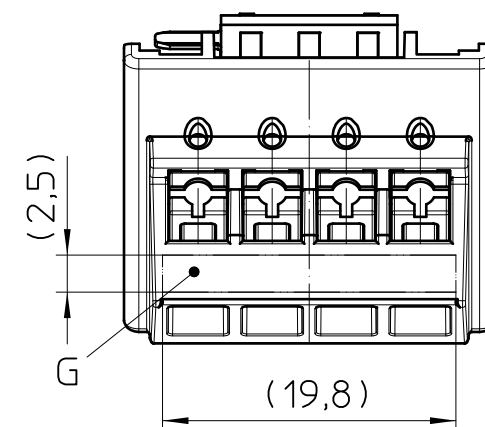


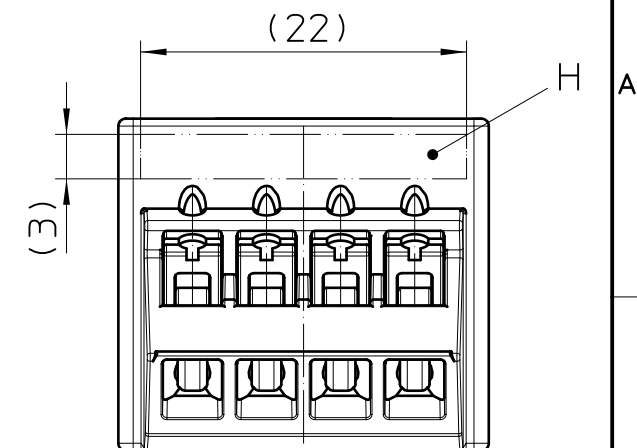
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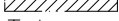
view: X1



view: X2



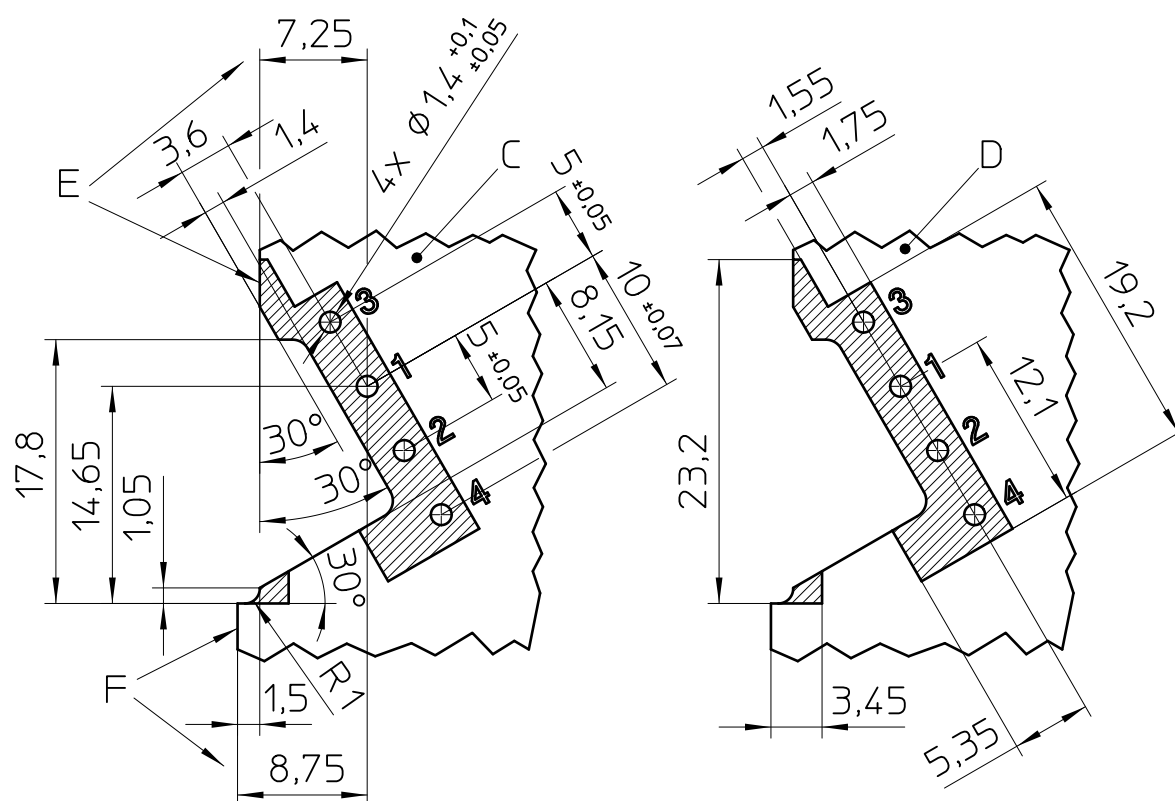
General Information:

- Exemplary shown in gray and for spring opener orange.
- Tolerances apply in a normal climate according to DIN EN ISO 291-23/50-2, PA plastic parts with about 2% (% by weight) moisture content.
- When using this connection technology in housing systems from Phoenix Contact see the appropriate documentation
-  Restricted area, no components, no solder mask
- Tolerances for PCB, dimensions ≤ 30 : $\pm 0,10$ / $R \pm 0,2$ / $\pm 1^\circ$ symmetry: 0,2 dimensions > 30 : $\pm 0,15$ / $R \pm 0,2$ / $\pm 1^\circ$
- Undimensioned PCB radii $R=1,2$
- Web: www.phoenixcontact.com

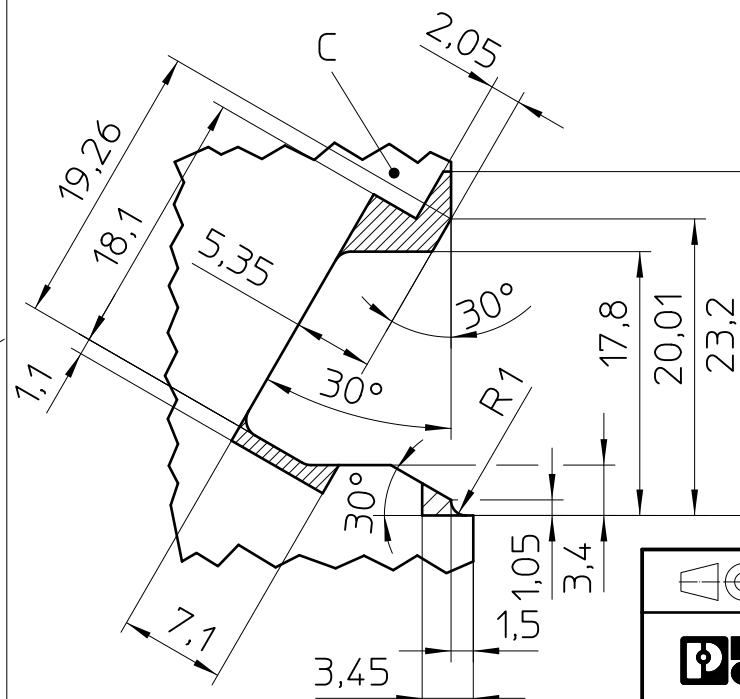
Additional Information:

- A. Main PCB $t=1,6\pm0,2$
- B. Second PCB $t=1,6\pm0,2$
- C. PCB top side
- D. PCB top side (dimensioning of restricted area)
- E. Dimension for PCB edge: ICC connection technology and ICS Filler
- F. Dimension for PCB edge: ICS housing
- G. Primary marking area
- H. Secondary marking area
- I. Tip test grip

Recommended Main PCB



Recommended Second PCB



Pos.	QTY	Description	Material
1	1	COVER	PA
2	1	HOUSING	PA
3	4	SPRING OPENER	PBT
4	4	SPRING	STL
5	4	SOLDER PIN	Cu alloy

 DIN A3		document-no. / ri 01568142 / 02		article-no. 1477322		scale 2:1		- Simplified representation - Document excluded from change process - Linear dimensions [mm]	
		date 22.04.2025		document-type TECD0C 2D_Productdrawing					
page 1 of 1		description ICC25-TP2,5/4L5,0-5015							