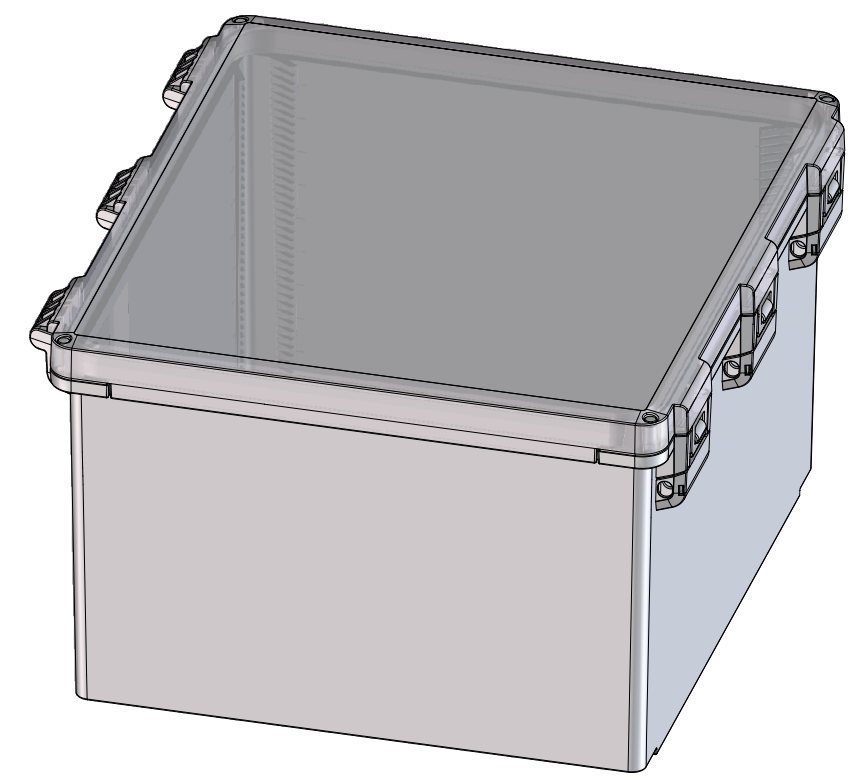
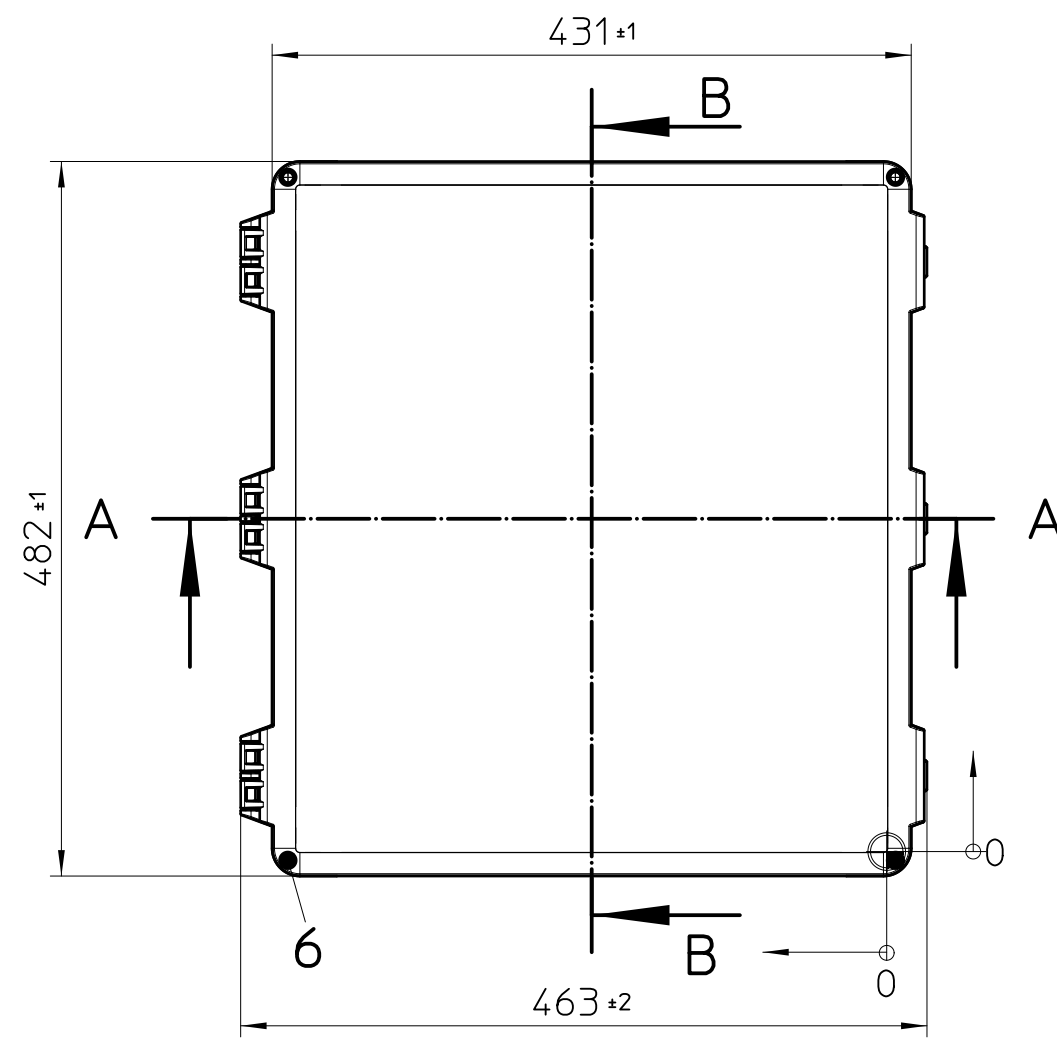
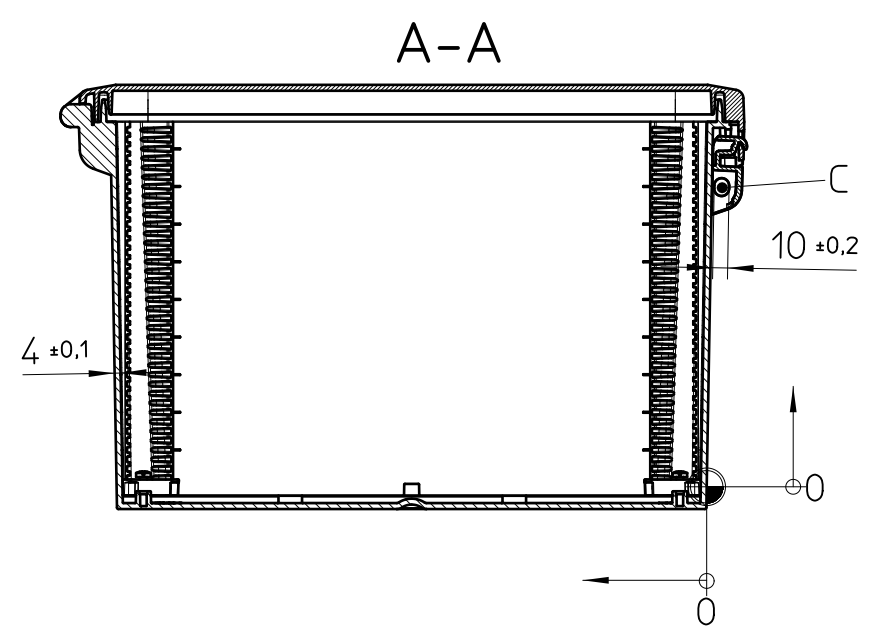
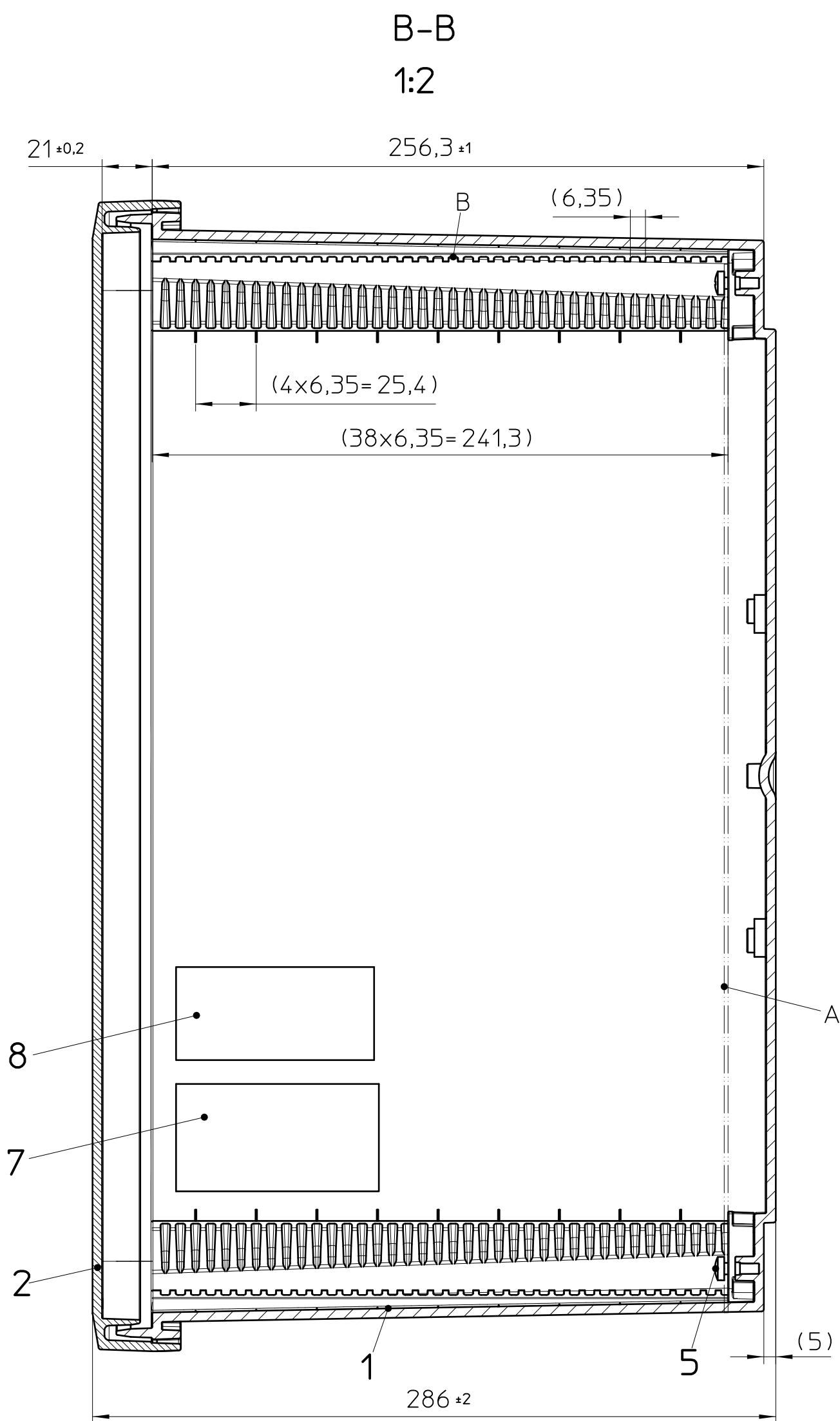
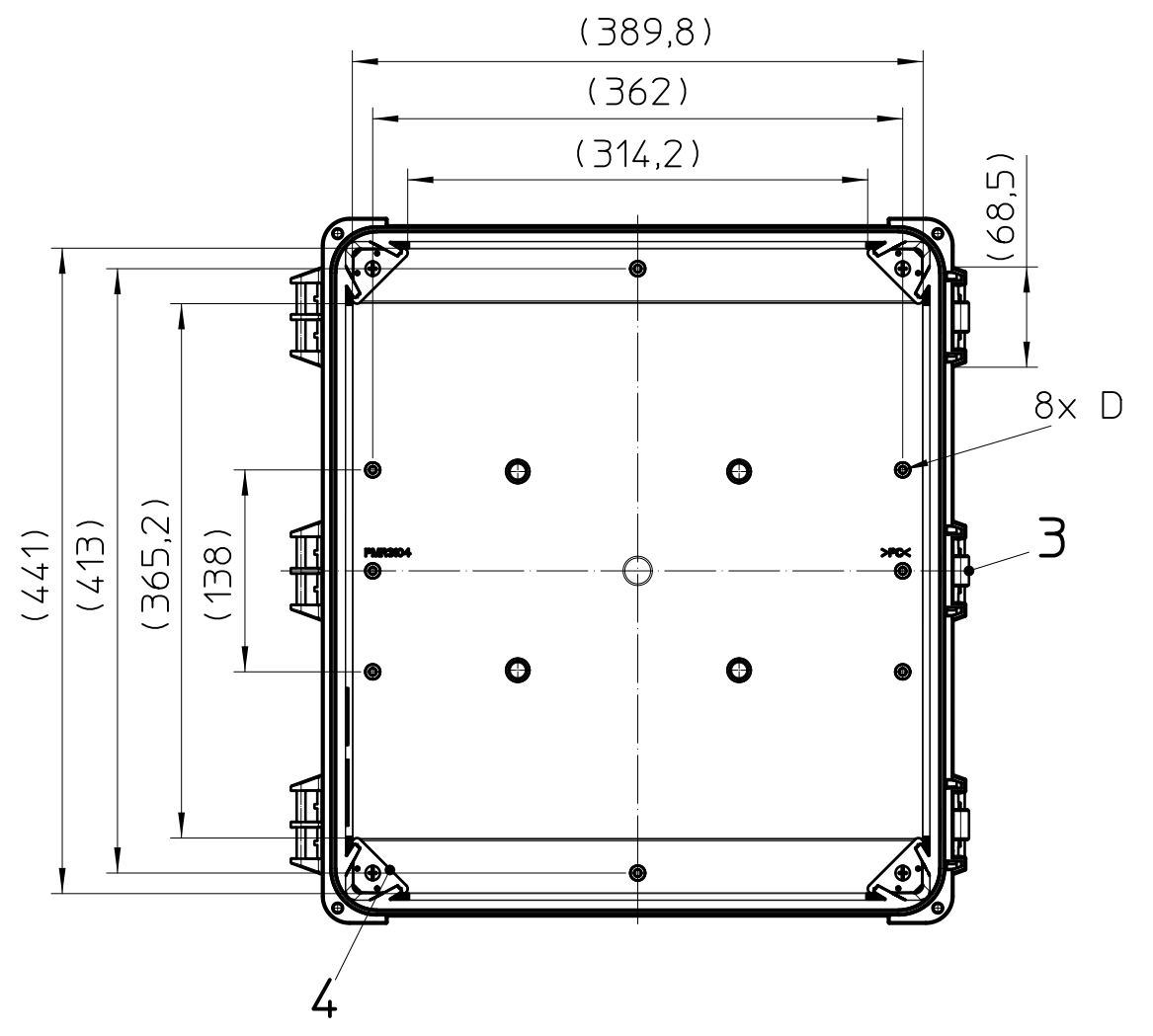


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Front view without cover



- General Information:
- Tolerances apply in a normal climate according to DIN EN ISO 291-23/50-2
 - Workpiece zero point for mechanical processing
 - Tolerances for mechanical processing are ISO 2768-mK
 - Tolerances for printing DIN ISO 2768-m
 - Machining radii min. R1,5, further on request
 - Web: www.phoenixcontact.com
- Additional Information:
- A. PCB (t=1,6), further information see download area
 - B. Guidance for OCS CORNER MOUNTING
 - C. Hole for safety lock
 - D. Mounting points for PCBs and components. For mounting please use OCS MOUNT SCREW SET
 - E. For information on marking and machining area, see sheet 5+6

Pos.	QTY	Description	Material
1	1	HOUSING	PC
2	1	COVER (TRANS)	PC
3	3	SNAP	PC
4	4	CORNER MOUNTING	PC,BRASS
5	4	CORNER SREW (not mounted)	SSTL
6	4	FILLER PLUG (not mounted)	PE-LD
7	1	LABEL	PVC
8	1	UL-LABEL	PAP

 PHOENIX CONTACT	document-no. / ri 01674441 / 01	article-no. 1557797	scale 1:5	- Simplified representation Document excluded from change process - Linear dimensions [mm]
	date 13.01.2025	document-type TECDOC 2D_Productdrawing		
	description OCS HP 181610 TRANS			
page 1 of 5				

A

B

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A

B

C

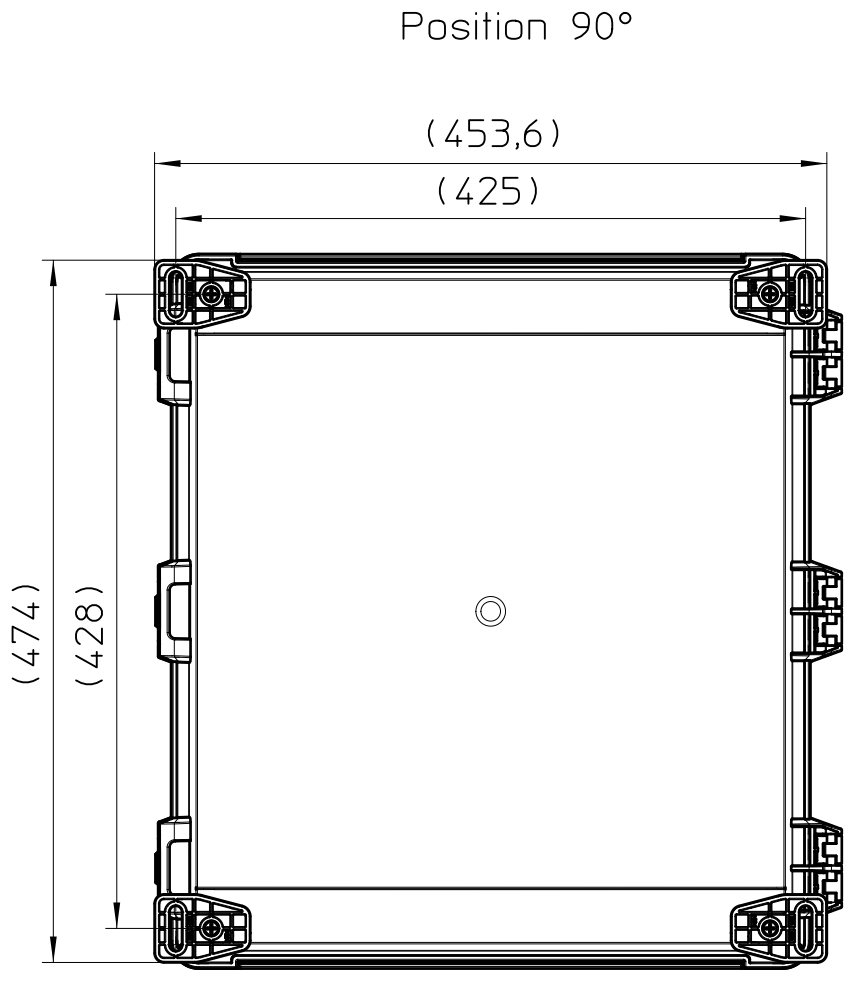
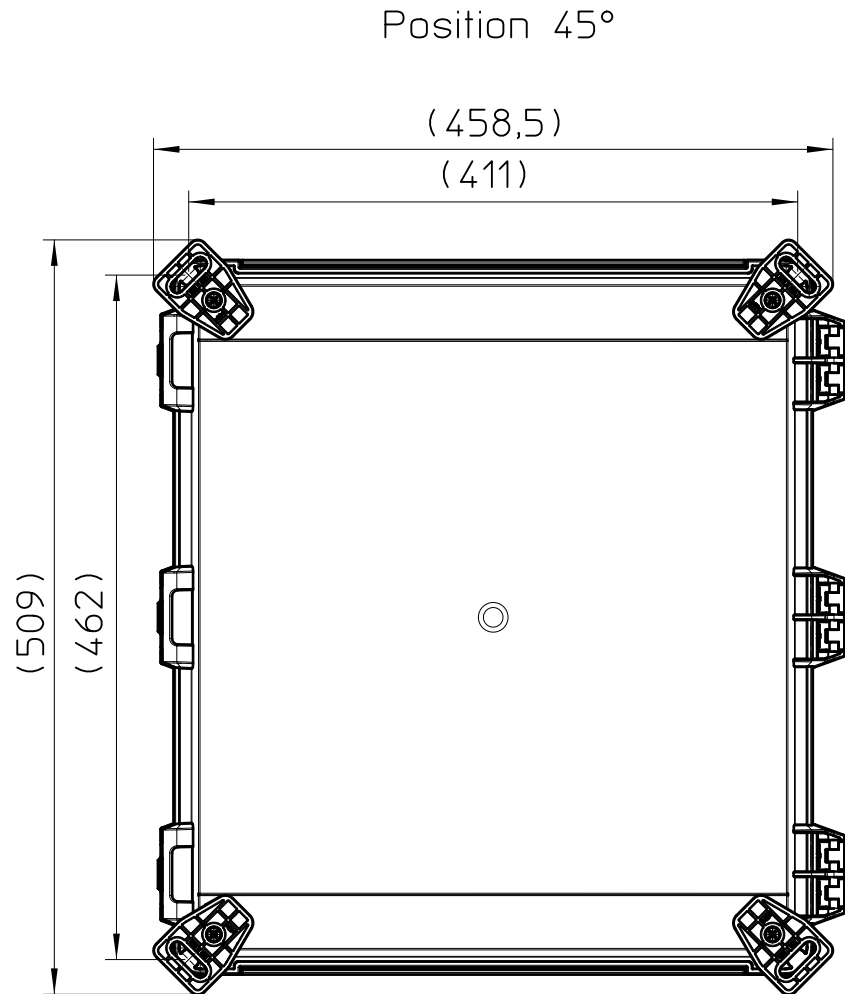
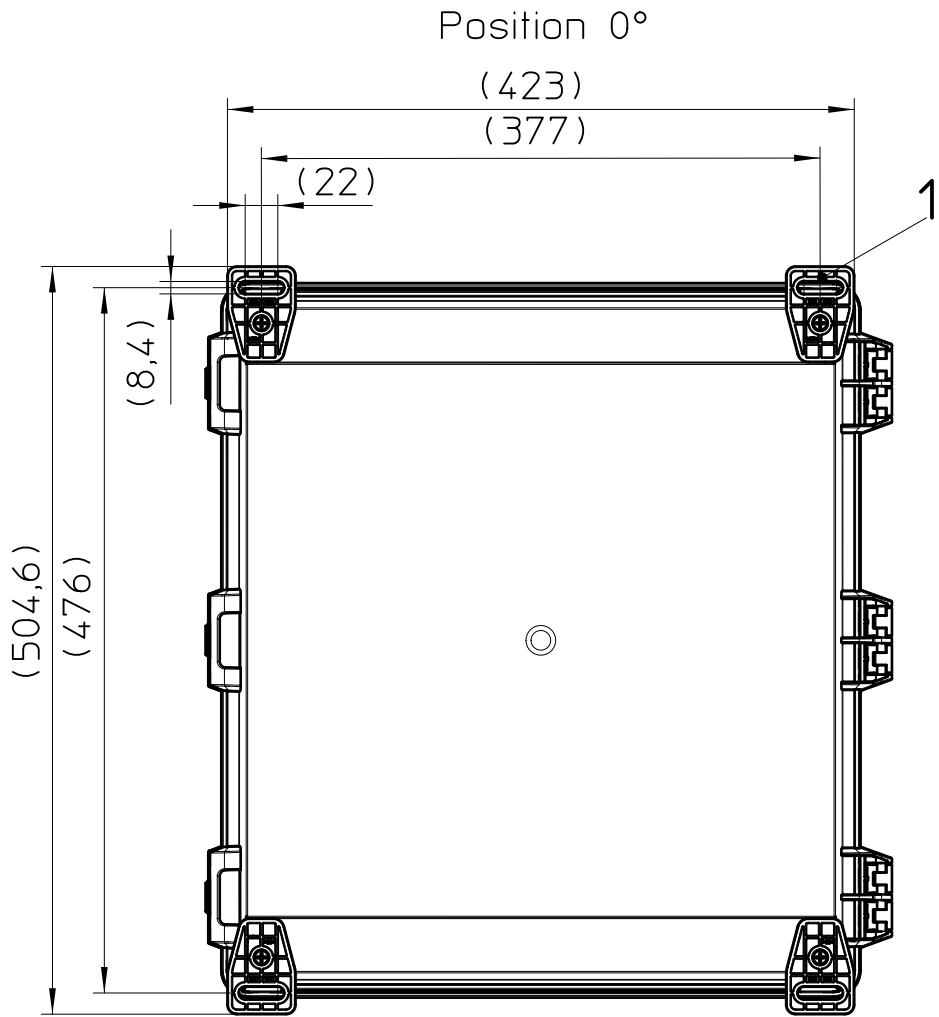
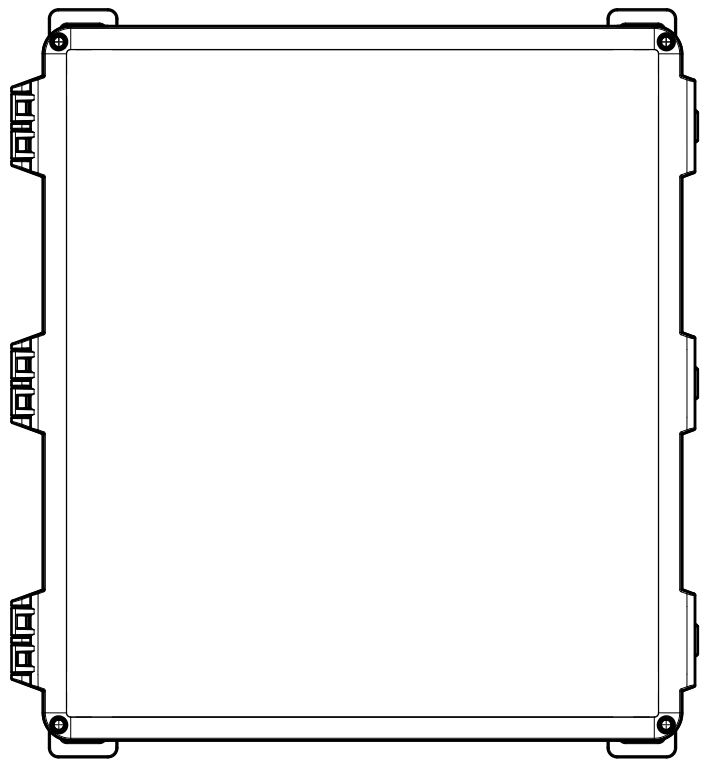
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E

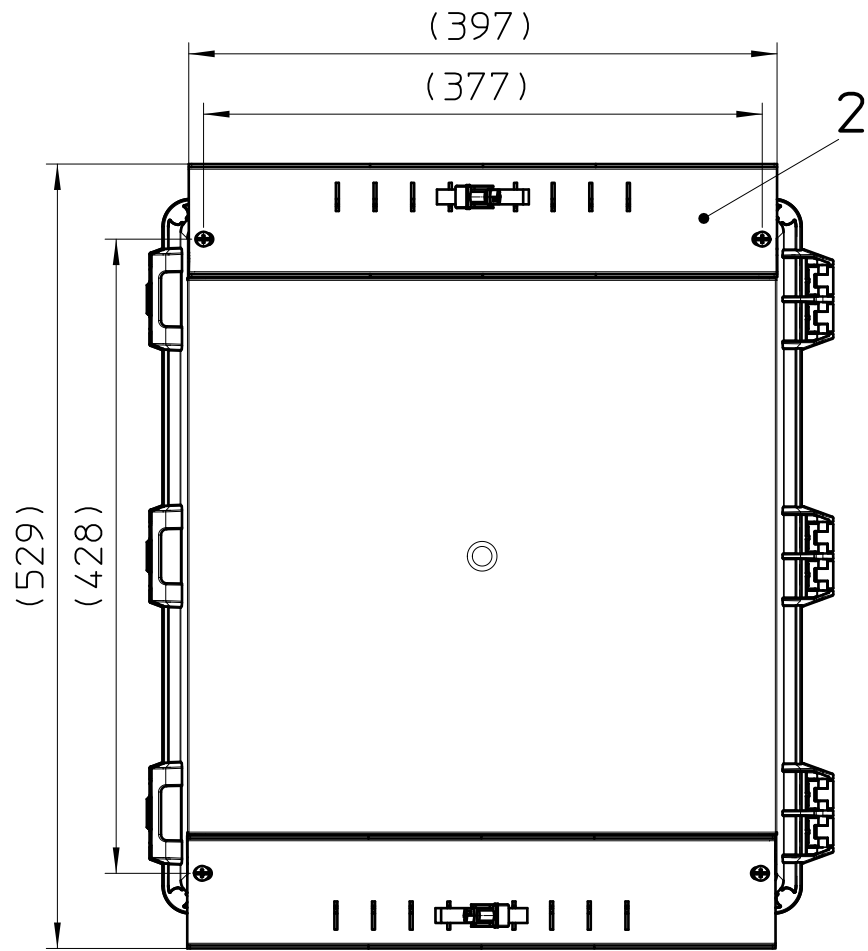
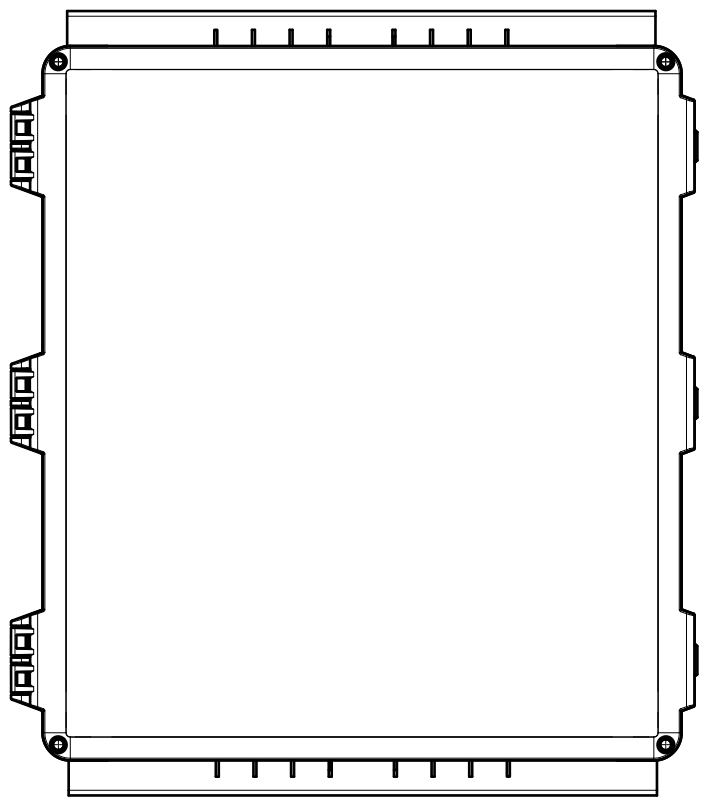
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Additional accessories

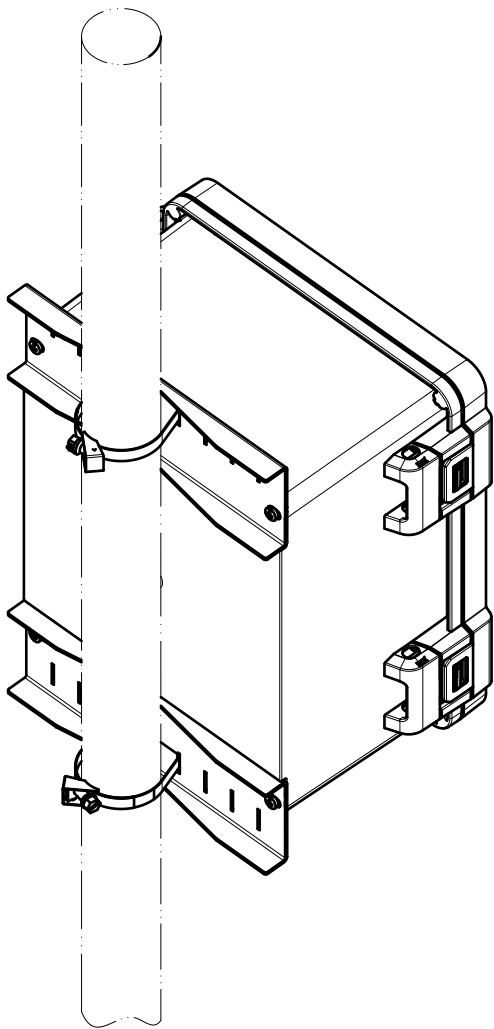
Application with OCS FOOT SET



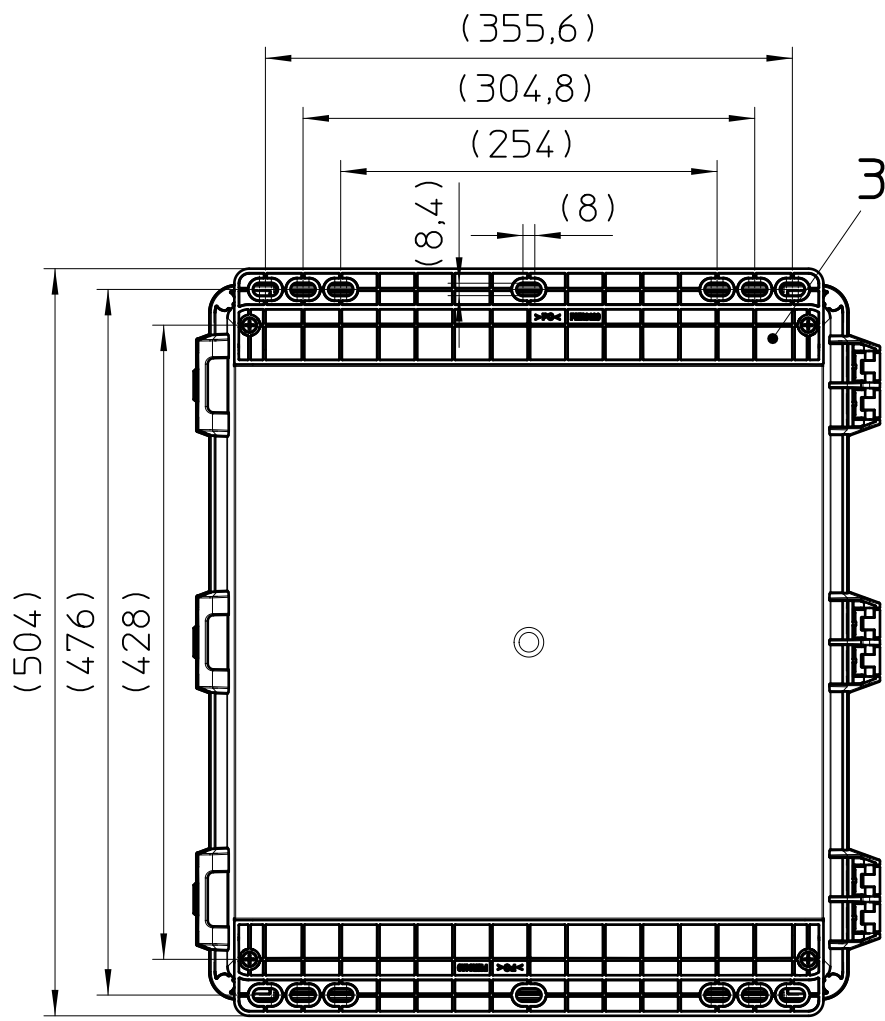
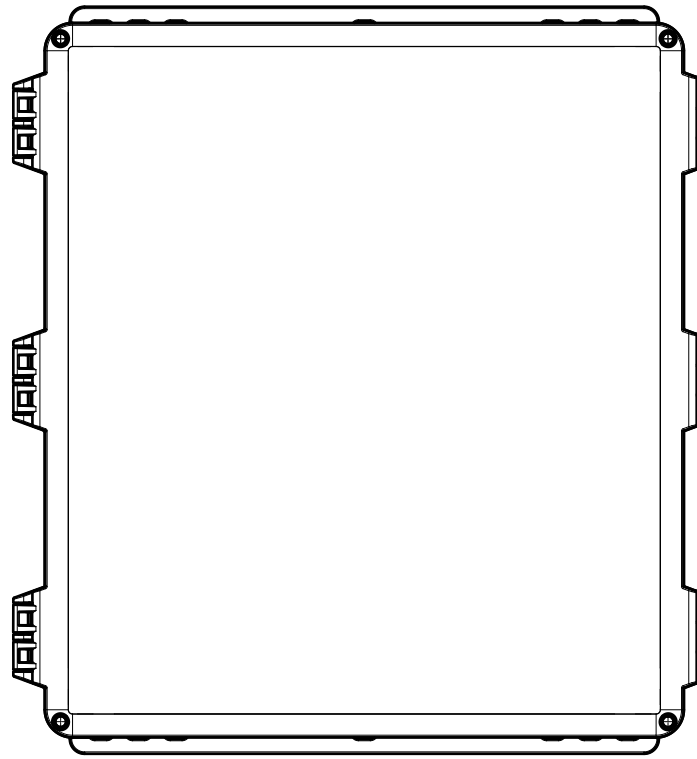
Application with OCS POLEFIX 1816



Assembly example



Application with OCS MOUNT 1816 SET



General Information:
- Tolerances apply in a normal climate according to DIN EN ISO 291-23/50-2
- Web: www.phoenixcontact.com

Pos.	Description	Item number
1	OCS FOOT SET	1471777
2	OCS POLEFIX 1816	1562153
3	OCS MOUNT 1816 SET	1562133

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	date	document-type	description		
	13.01.2025	TECDOC 2D_Productdrawing			
page 2	of 5	OCS HP 181610 TRANS			

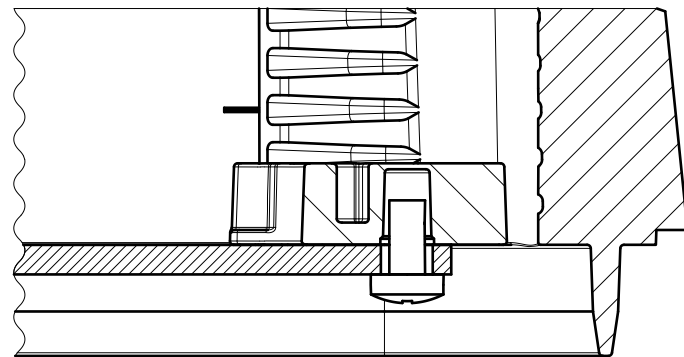
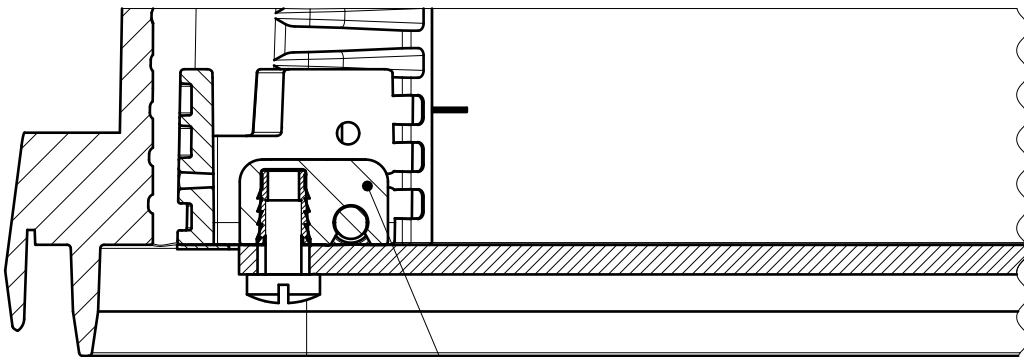
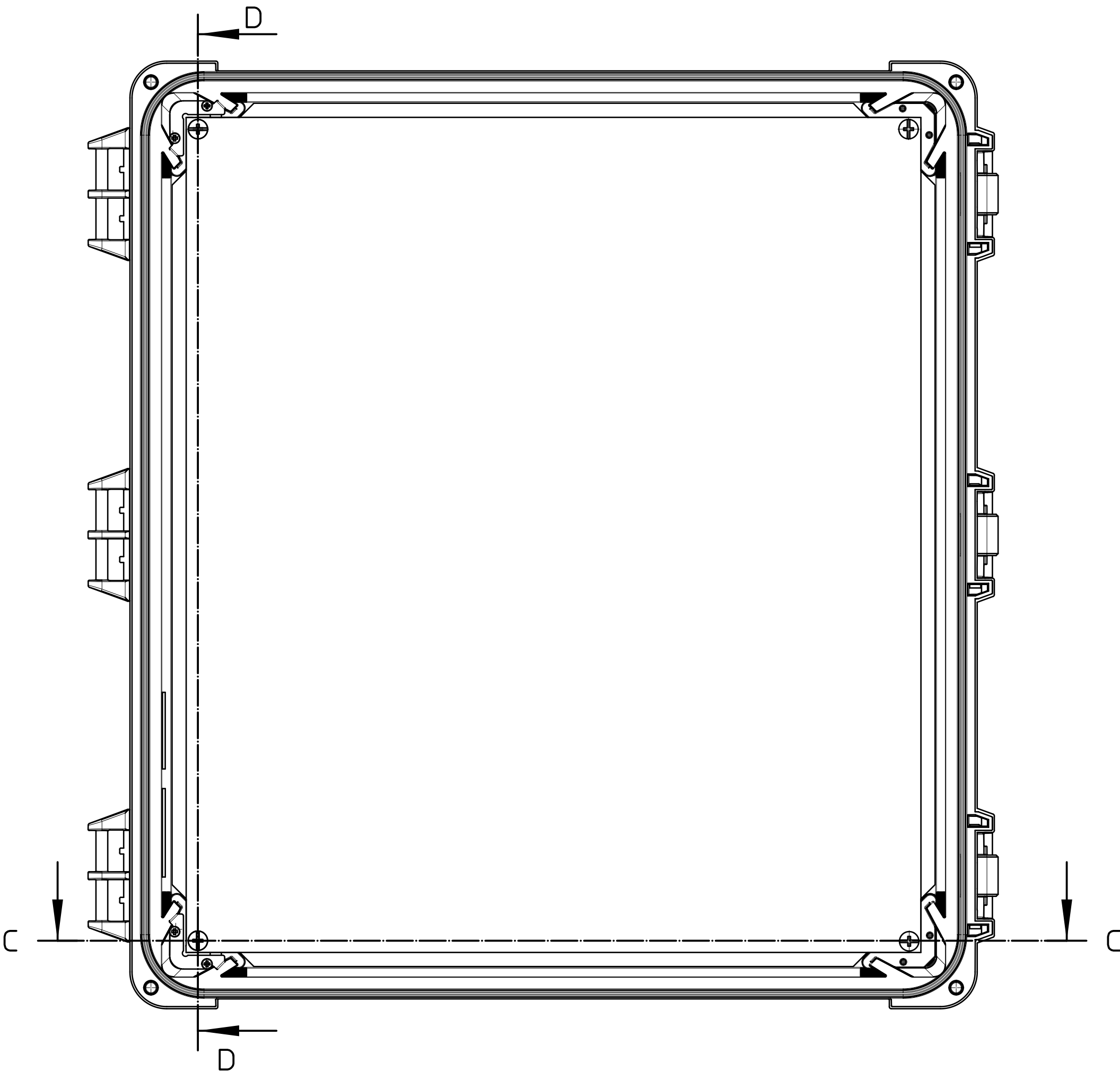
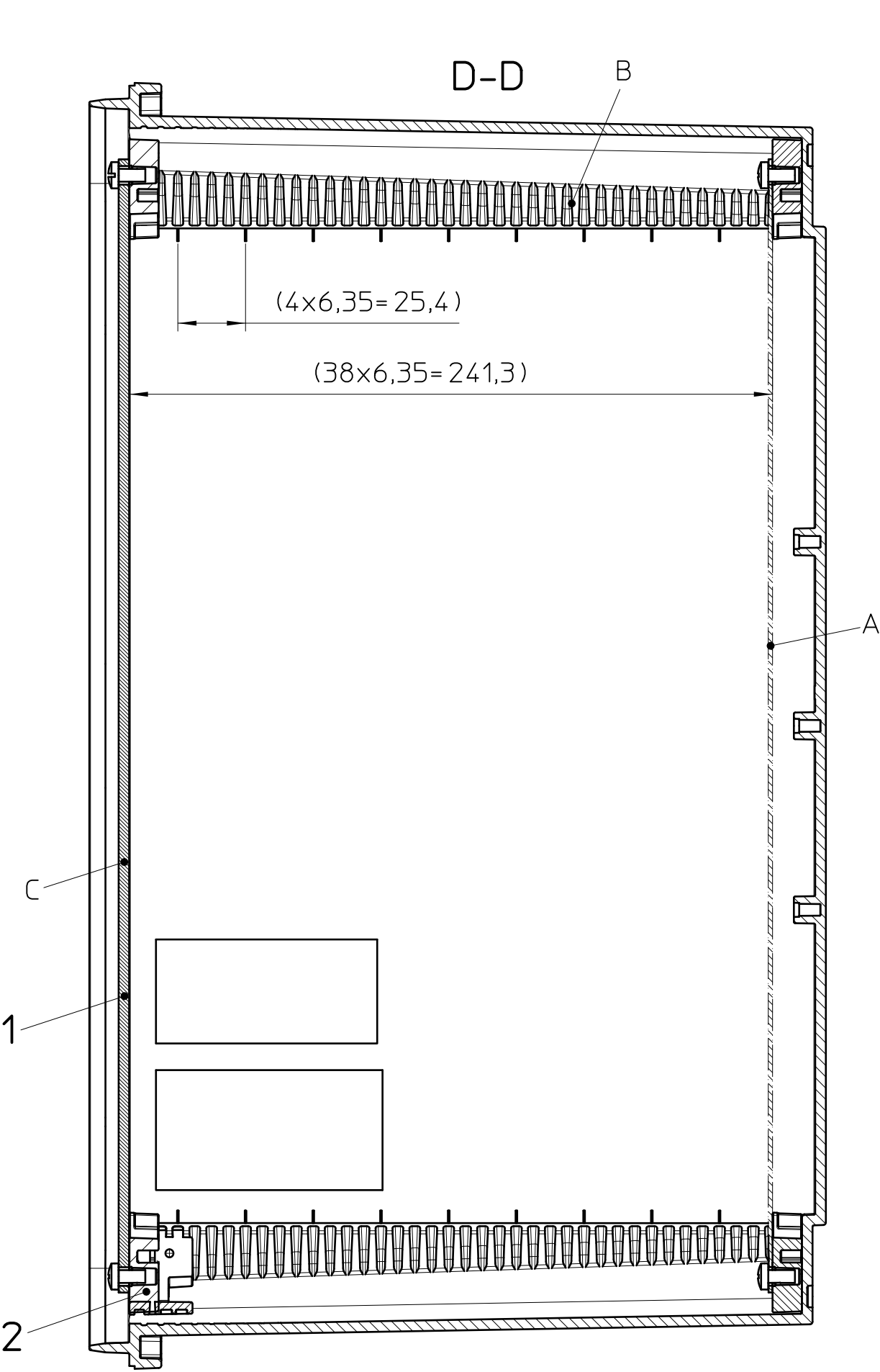
Additional accessories

Application with OCS PANEL 1816 and OCS CORNER SET/ OCS HINGED CORNER SET

A

B

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Partial view
1:1
section C-C

General Information:

- Tolerances apply in a normal climate according to DIN EN ISO 291-23/50-2
- Web: www.phoenixcontact.com

Additional Information:

A. PCB (t=1,6), PCB is shown in last position

B. Guidance for OCS CORNER MOUNTING, further positions in the grid possible

C. OCS Panel is shown at first position

Pos.	Description	Item-number
1	OCS PANEL 1816	1562145
2	OCS CORNER SET	1471789
3	OCS HINGED CORNER SET	1557904

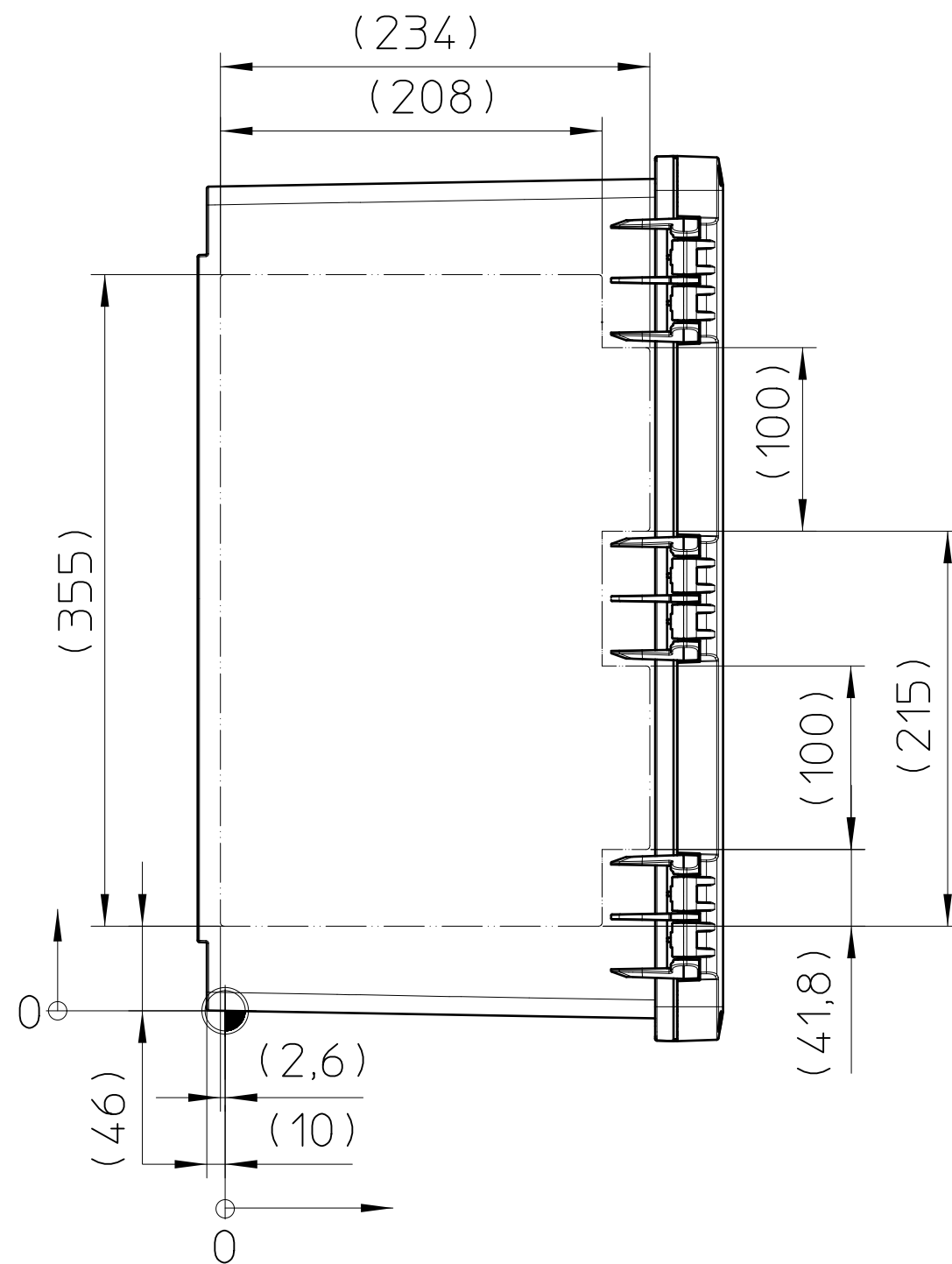
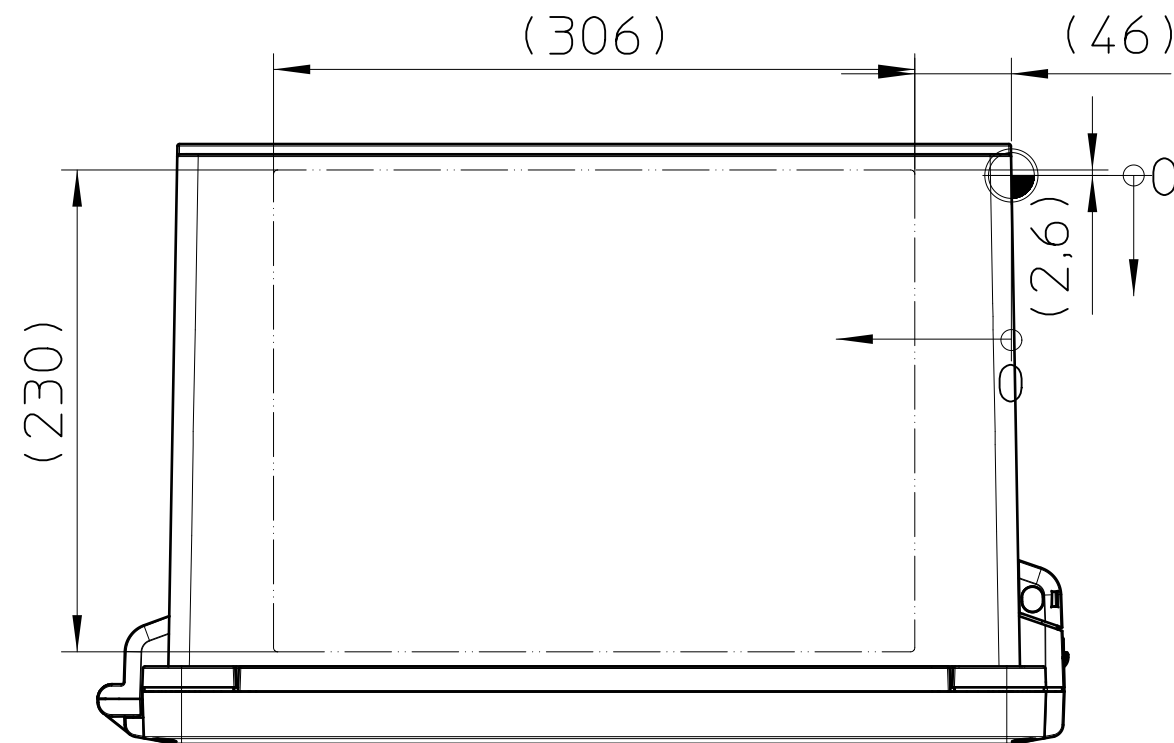
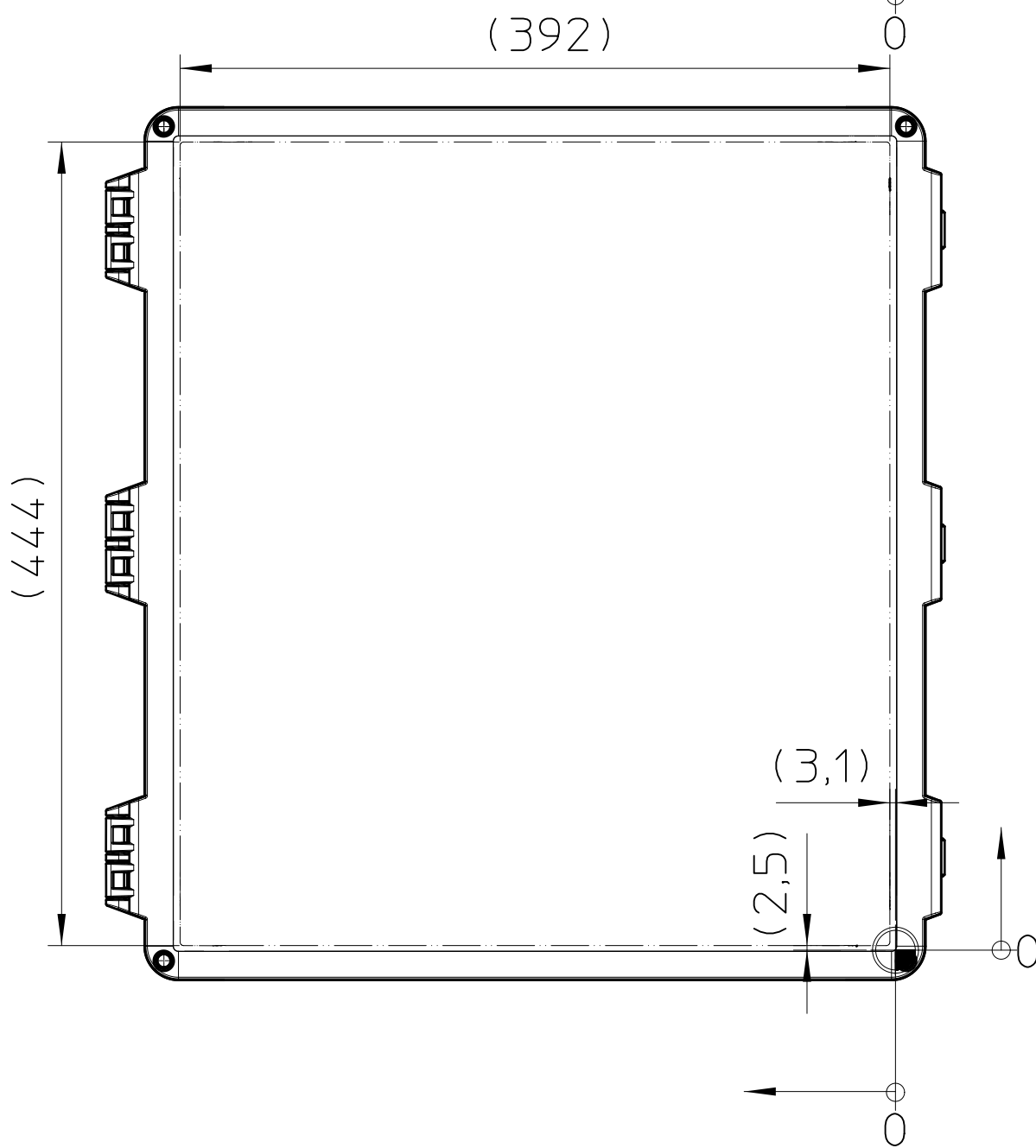
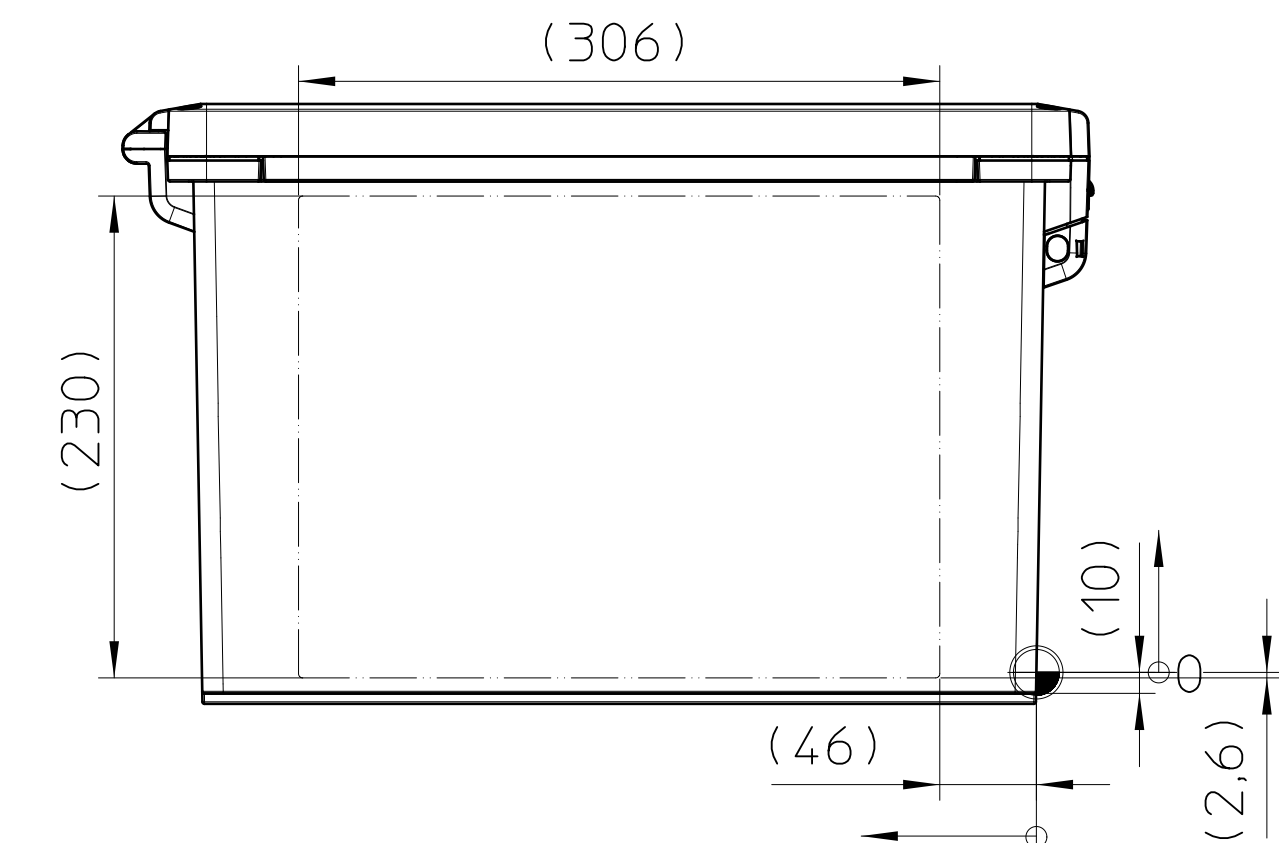
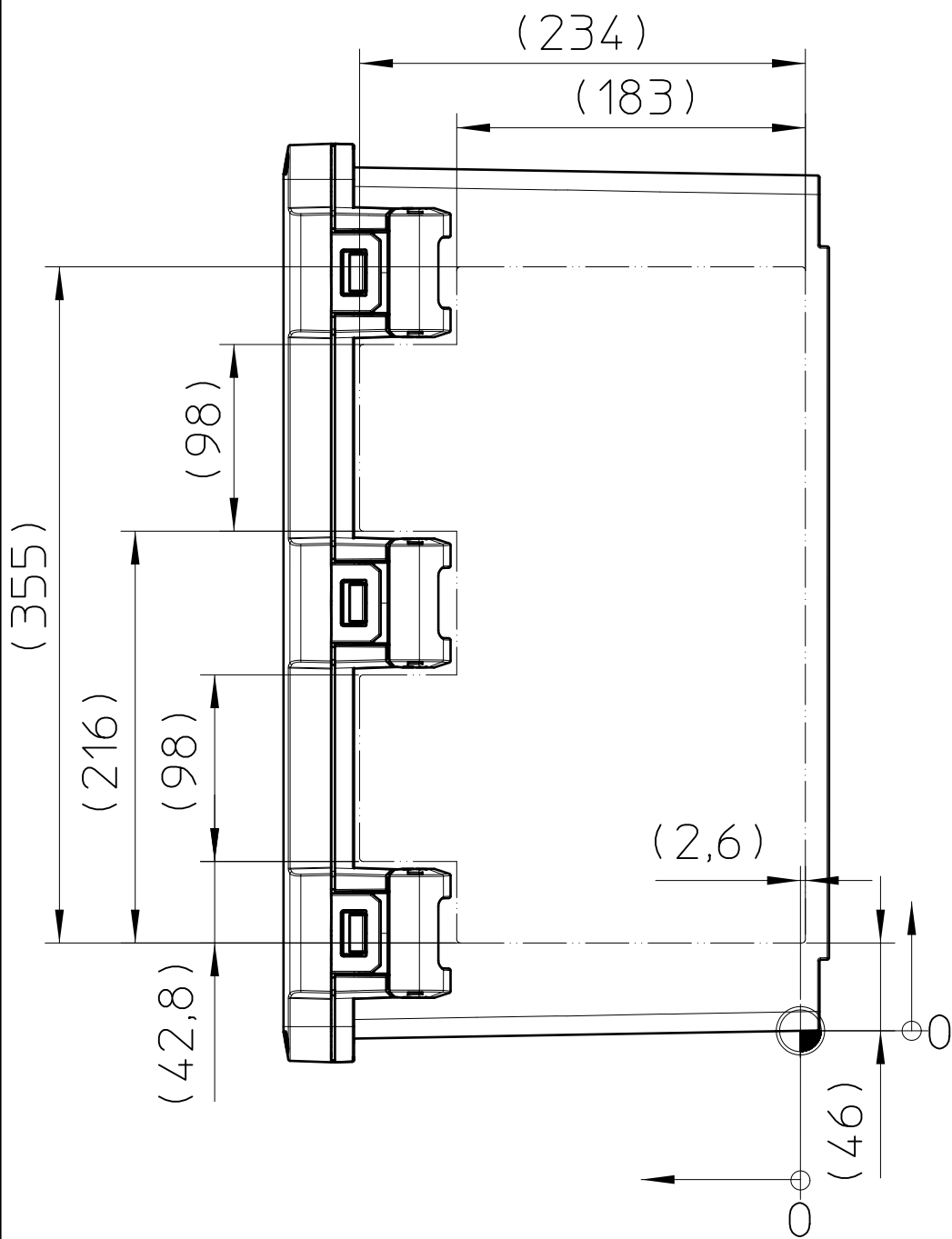
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	date	document-type				
	13.01.2025	TECDOC 2D_Productdrawing				
description						
OCS HP 181610 TRANS						

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MACHINING AREAS



General Information:

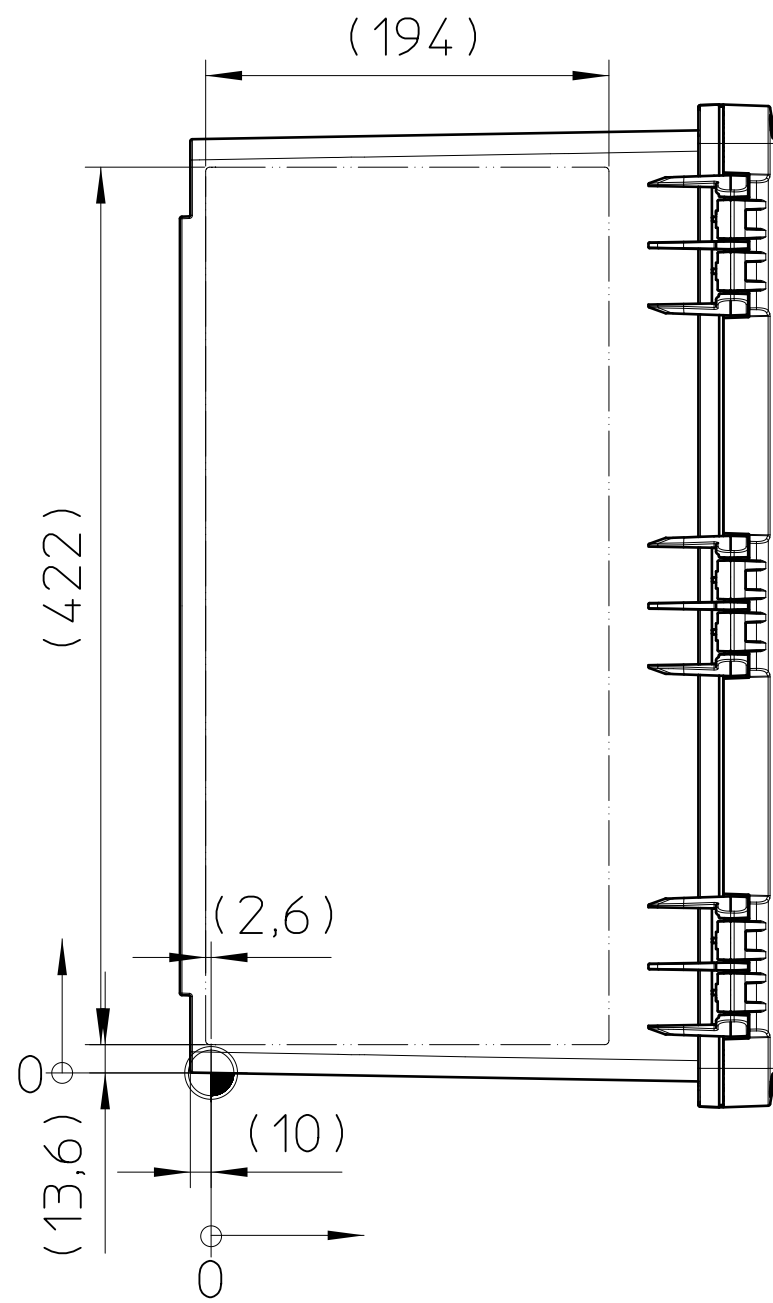
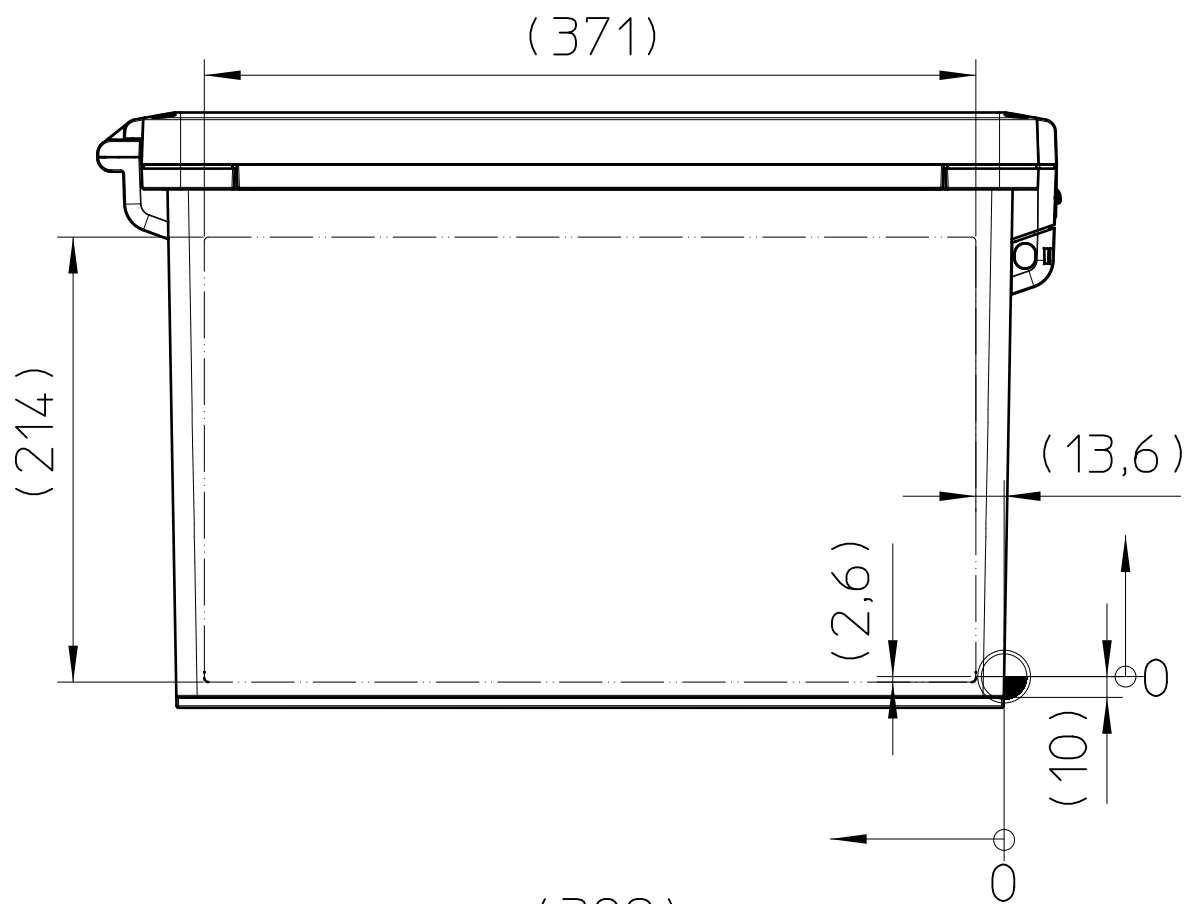
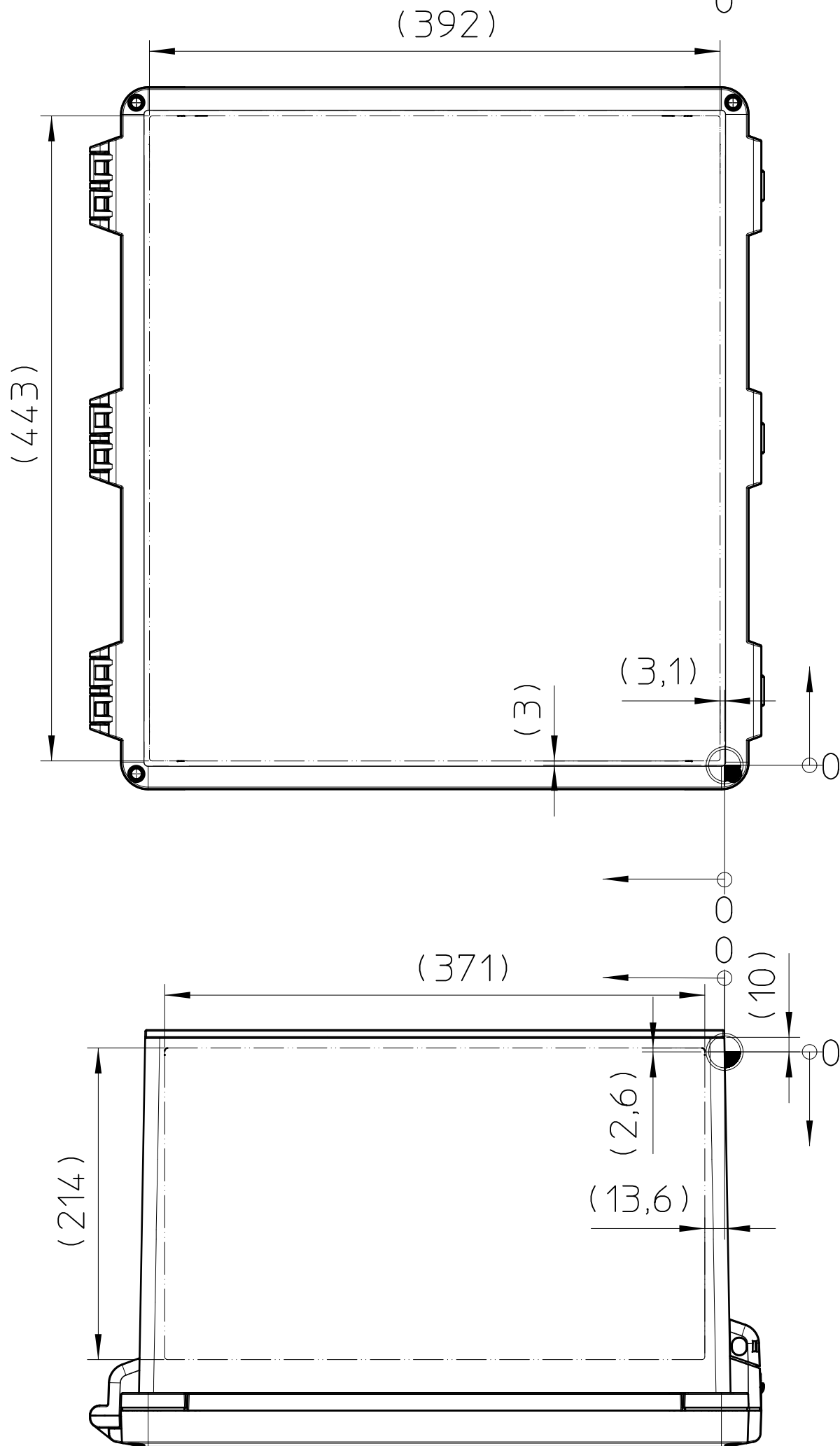
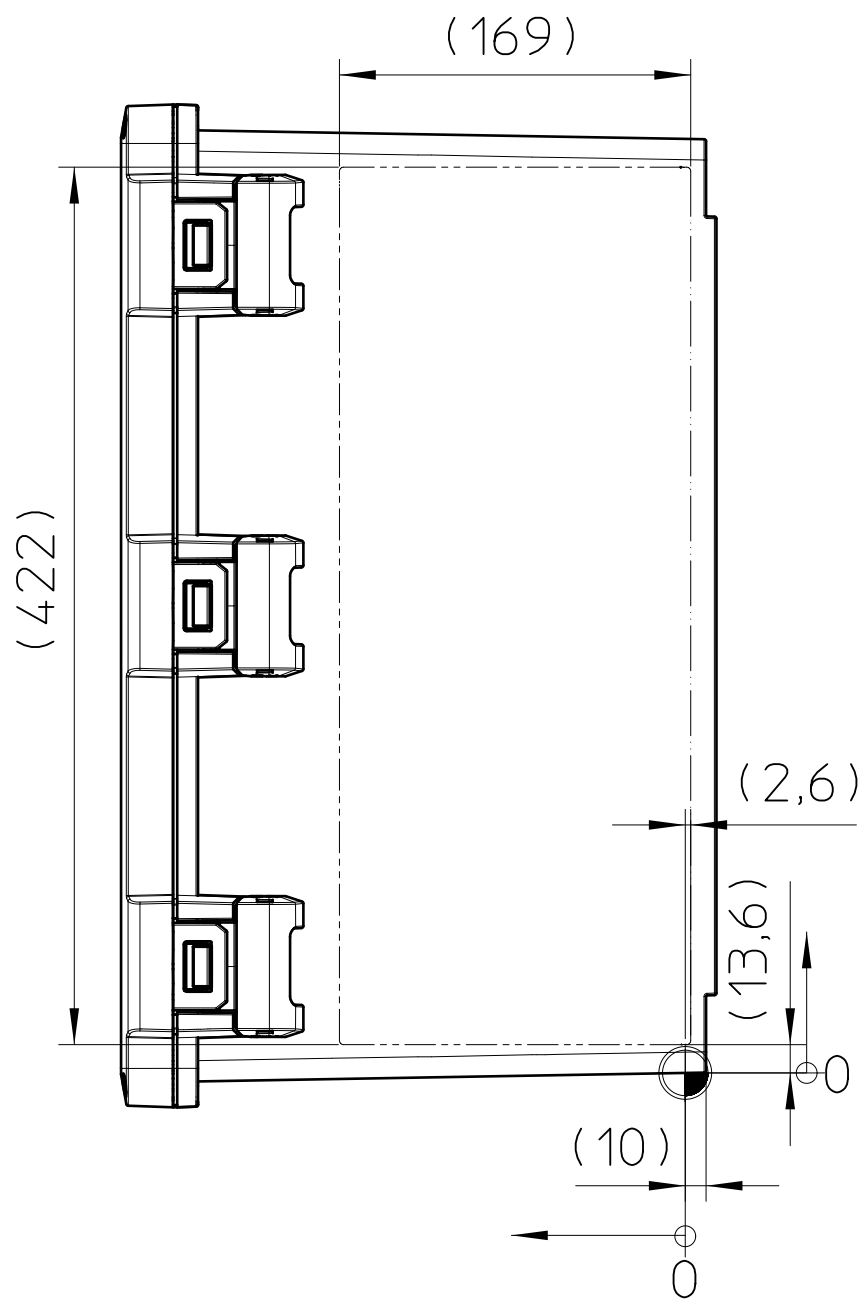
- Tolerances apply in a normal climate according to DIN EN ISO 291-23/50-2
- Workpiece zero point for mechanical processing
- Tolerances for mechanical processing are ISO 2768-mK
- Tolerances for printing DIN ISO 2768-m
- Machining radii min. R1,5, further on request
- Web: www.phoenixcontact.com

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		description OCS HP 181610 TRANS				
page 4		of 5				

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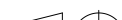
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MARKING AREAS



General Information:

- Tolerances apply in a normal climate according to DIN EN ISO 291-23/50-2
-  Workpiece zero point for mechanical processing
- Tolerances for mechanical processing are ISO 2768-mk
- Tolerances for printing DIN ISO 2768-m
- Machining radii min. R1,5, further on request
- Web: www.phoenixcontact.com

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