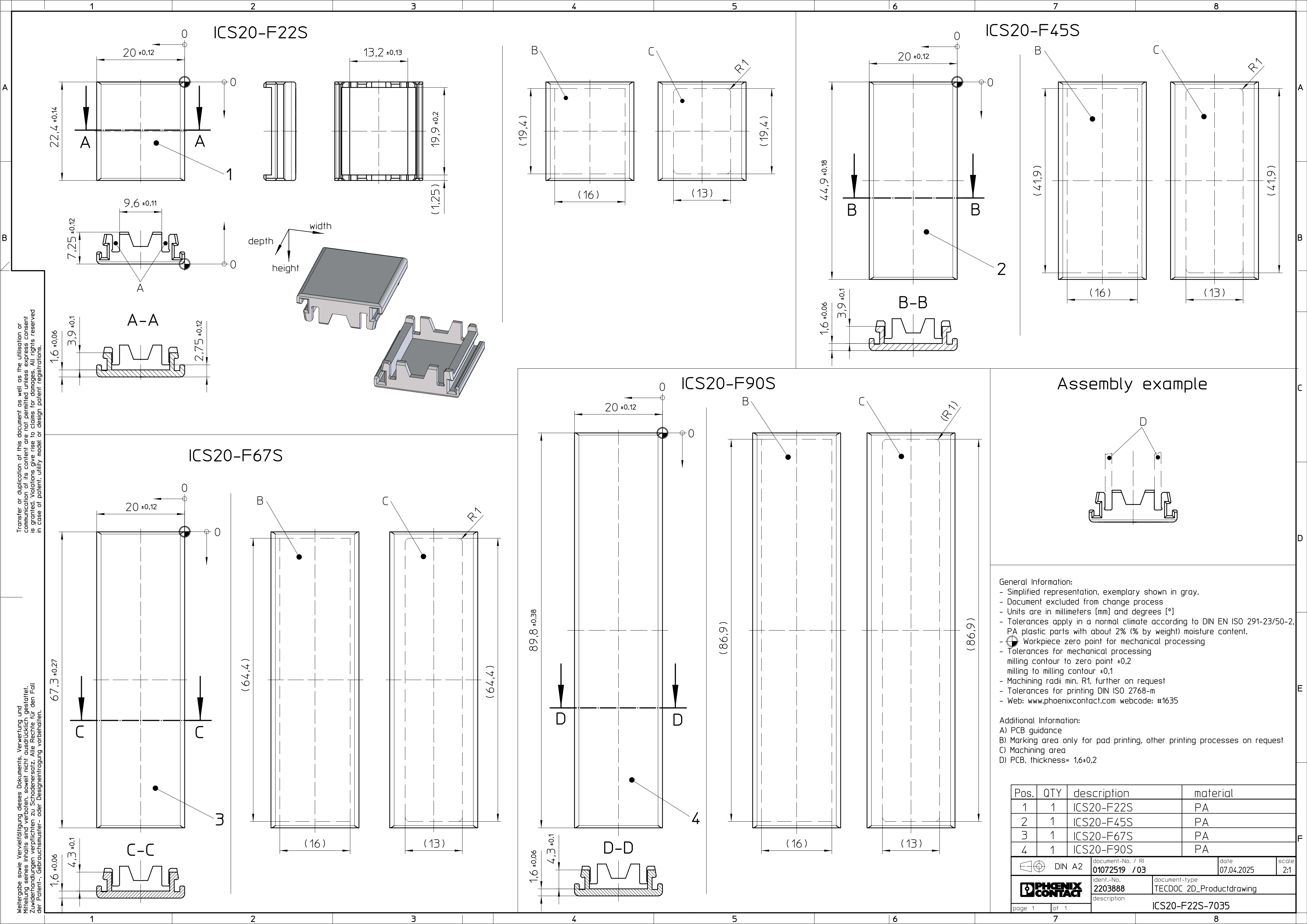




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General Information:

- Simplified representation, exemplary shown in gray.
- Document excluded from change process
- Units are in millimeters [mm] and degrees [°]
- Tolerances apply in a normal climate according to DIN EN ISO 291-23/50-2, PA plastic parts with about 2% (% by weight) moisture content.
- Workpiece zero point for mechanical processing
- Tolerances for mechanical processing
  - milling contour to zero point ±0.2
  - milling to milling contour ±0.1
- Machining radii min. R1, further on request
- Tolerances for printing DIN ISO 2768-m
- Web: [www.phoenixcontact.com](http://www.phoenixcontact.com) webcode: #1635

Additional Information:

A) PCB guidance

B) Marking area only for pad printing, other printing processes on request

C) Machining area

D) PCB, thickness= 1.6±0.2

| Pos.                                                                                         | QTY | description                        |  | material                                  |              |
|----------------------------------------------------------------------------------------------|-----|------------------------------------|--|-------------------------------------------|--------------|
| 1                                                                                            | 1   | ICS20-F22S                         |  | PA                                        |              |
| 2                                                                                            | 1   | ICS20-F45S                         |  | PA                                        |              |
| 3                                                                                            | 1   | ICS20-F67S                         |  | PA                                        |              |
| 4                                                                                            | 1   | ICS20-F90S                         |  | PA                                        |              |
|  DIN A2 |     | document-No. / RI<br>01072519 / 03 |  | date<br>07.04.2025                        | scale<br>2:1 |
|         |     | ident.-No.<br>2203888              |  | document-type<br>TECDOC 2D_Productdrawing |              |
|                                                                                              |     | description<br>ICS20-F22S-7035     |  |                                           |              |
|                                                                                              |     | page 1                             |  | of 1                                      |              |